



YAMAHA

PARTS CATALOGUE

MA50G (4F0)



104F0-200E1



A3



FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha MA 50G (4F0).
When you are ordering replacement parts for the MA 50G (4F0), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (+) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	3L5-905101 and following
(B) Engine Serial No.	3L5-905101 and following



Color Code	Color Name	Abbreviate
26	Competition Yellow	CPY
4G	Majolica Blue	MJB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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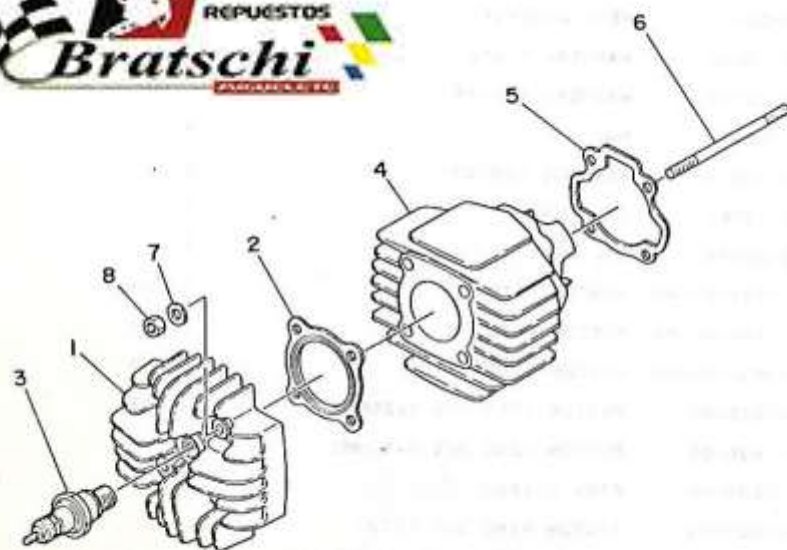


FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-11111-01	HEAD, cylinder 1	1	
2	517-11181-00	GASKET, cylinder head 1	1	
3	94701-00159	PLUG, sPark (NGK BP4HS)	1	UR
	94701-00171	PLUG, sPark (W14FP-L)	1	UR
4	3L5-11311-00	CYLINDER 1	1	
5	2E9-11351-00	GASKET, cylinder	1	
6	90116-06269	BOLT, stud	4	
7	90201-06643	WASHER, Plate	4	
8	95301-06600	NUT	4	

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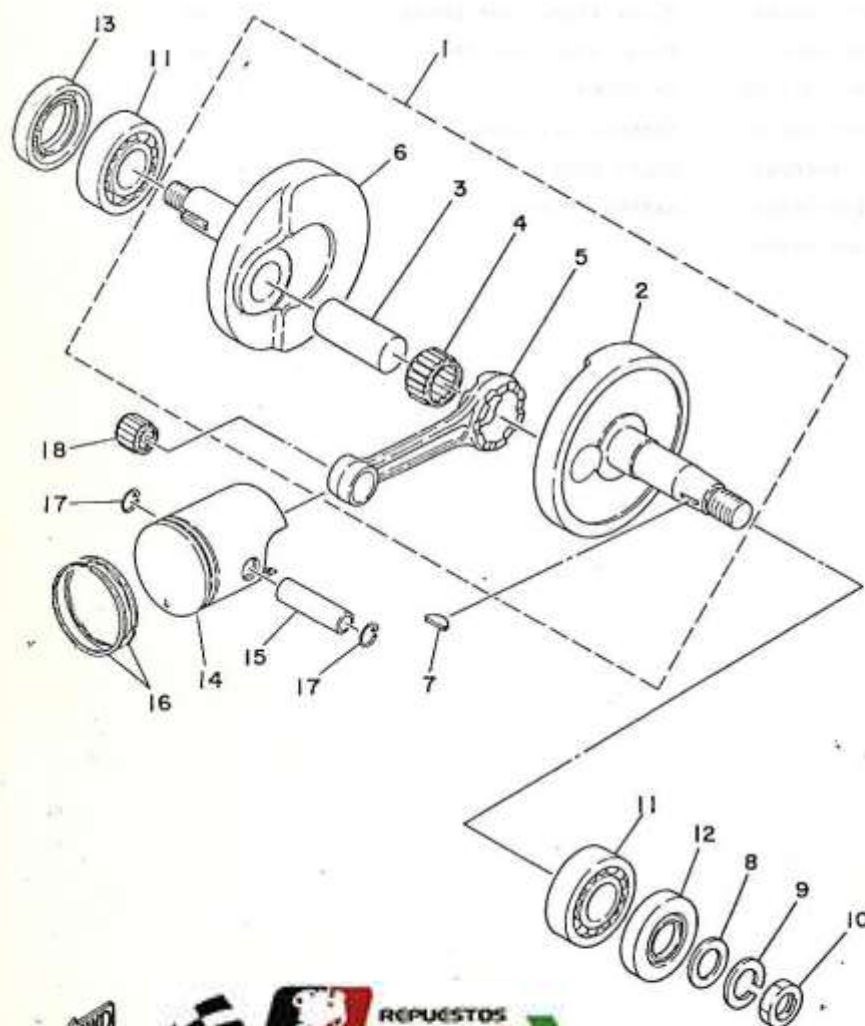


FIG. 2 CRANKSHAFT-PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-11400-00	CRANKSHAFT ASSY	1	
2	3L5-11412-00	•CRANK 1	1	
3	2E9-11681-00	•PIN, crank 1	1	
4	93310-416F7	•BEARING, cylindrical	1	
5	2E9-11651-00	•ROD, connecting	1	
6	3L5-11422-00	•CRANK 2	1	
7	90280-03017	KEY, woodruff	1	
8	92901-12600	WASHER, Plate	1	
9	92901-12100	WASHER, spring	1	
10	95301-12700	NUT	1	
11	93306-20313	BEARING (B6203)	2	
12	93102-17067	OIL SEAL	1	
13	93102-23174	OIL SEAL 33-35-7	1	
14	3L5-11631-00-A0	PISTON (STD) 181.7	1	UR
	3L5-11631-00-X0	PISTON (STD)	1	UR
	3L5-11631-00-Y0	PISTON (STD)	1	UR
	3L5-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	3L5-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
15	3L5-11633-00	PIN, Piston 39.2	1	
16	260-11601-03	PISTON RING SET (STD)	1	
	260-11601-13	PISTON RING SET (1ST O/S)	1	AP
	260-11601-23	PISTON RING SET (2ND O/S)	1	AP
17	93450-11021	CIRCLIP	2	
18	93310-21038	BEARING, cylindrical 57.30	1	

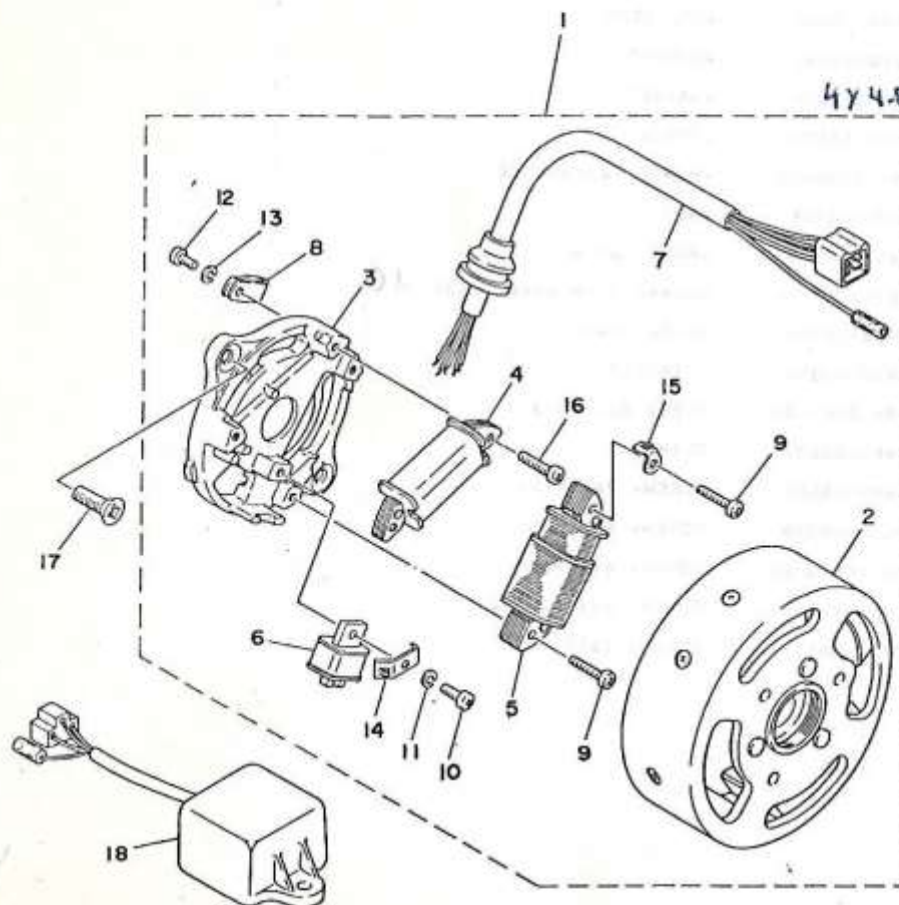


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FIG. 3 C.D.I MAGNETO

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-85500-M0	C.D.I. MAGNETO ASSY	1	
2	3L5-85550-M0	•ROTOR ASSY	1	
3	3L5-85561-M0	•BASE, magneto	1	
4	2T4-85520-M1	•COIL, charge	1	
5	3L5-81313-M0	•COIL, lighting	1	
6	3L5-85580-M0	•COIL, Pulser	1	
7	3L5-8131X-M0	•CORD ASSY	1	
8	90461-05036	•CLAMP	1	
9	98501-04018	•SCREW, Pan head	2	
10	98503-04010	•SCREW, Pan head	1	
11	92901-04100	•WASHER, spring	1	
12	98501-04006	•SCREW, Pan head	1	
13	92901-04100	•WASHER, spring	1	
14	2T4-85568-M1	•TERMINAL, earth	1	
15	2T4-85569-M1	•TERMINAL, earth	1	
16	98501-04012	•SCREW, Pan head	2	
17	92701-06015	SCREW, flat head	2	
18	2E9-85540-M0	C.D.I. UNIT ASSY	1	

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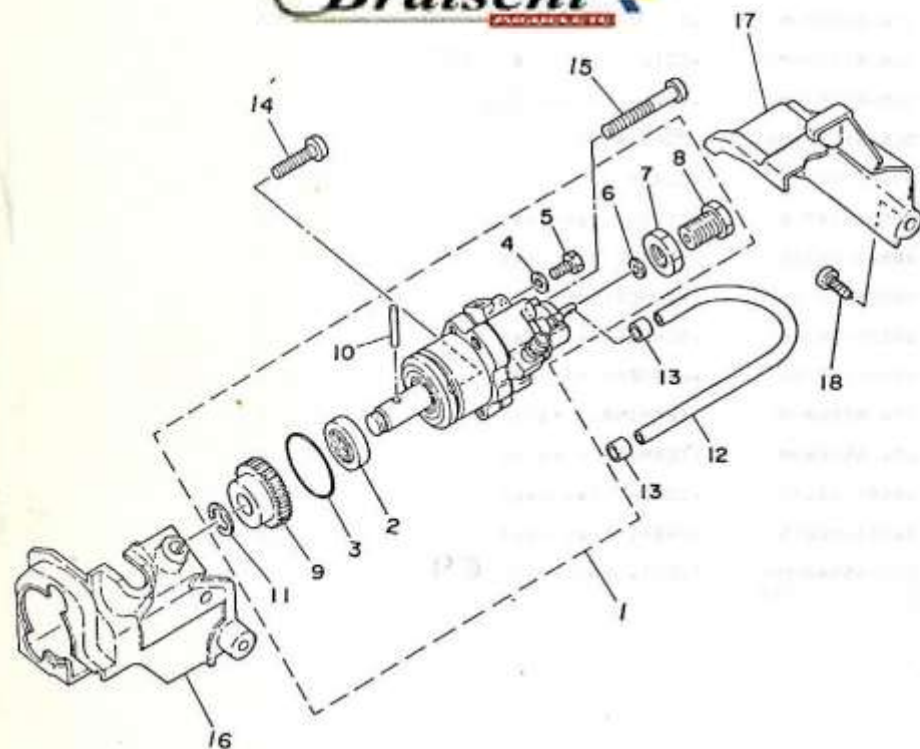


FIG. 4 AIR SHROUD-FAN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-13101-00	OIL PUMP ASSY	1	
2	93101-10001	OIL SEAL	1	
3	93210-26240	O-RING	1	
4	90430-04004	GASKET	1	
5	90149-04135	SCREW	1	
6	384-13138-00	PLATE, adjusting	1	
7	90170-10105	NUT	1	
8	90401-10029	BOLT, union	1	
9	3L5-13124-00	GEAR, worm wheel (56T)	10	
10	93603-14026	PIN, dowel	1	
11	93430-07012	CIRCLIP	1	
12	3L5-13161-00	PIPE, delivery 1	1	
13	90468-02033	CLIP	2	
14	98501-05020	SCREW, Pan head	1	
15	98501-05035	SCREW, Pan head	1	
16	3L5-15416-00	COVER, oil Pump	1	
17	3L5-15426-00	COVER, oil Pump 2	1	
18	97701-50115	SCREW, tapping	1	

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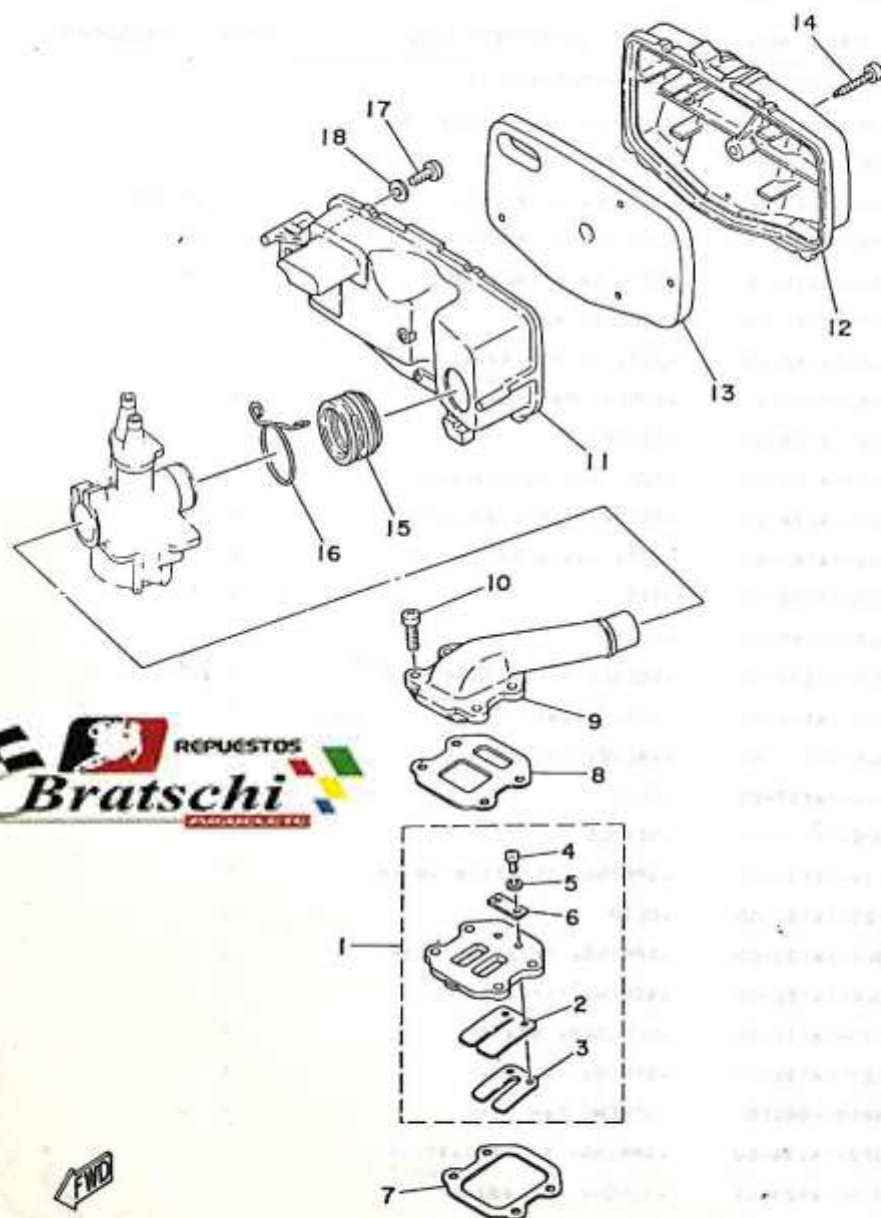
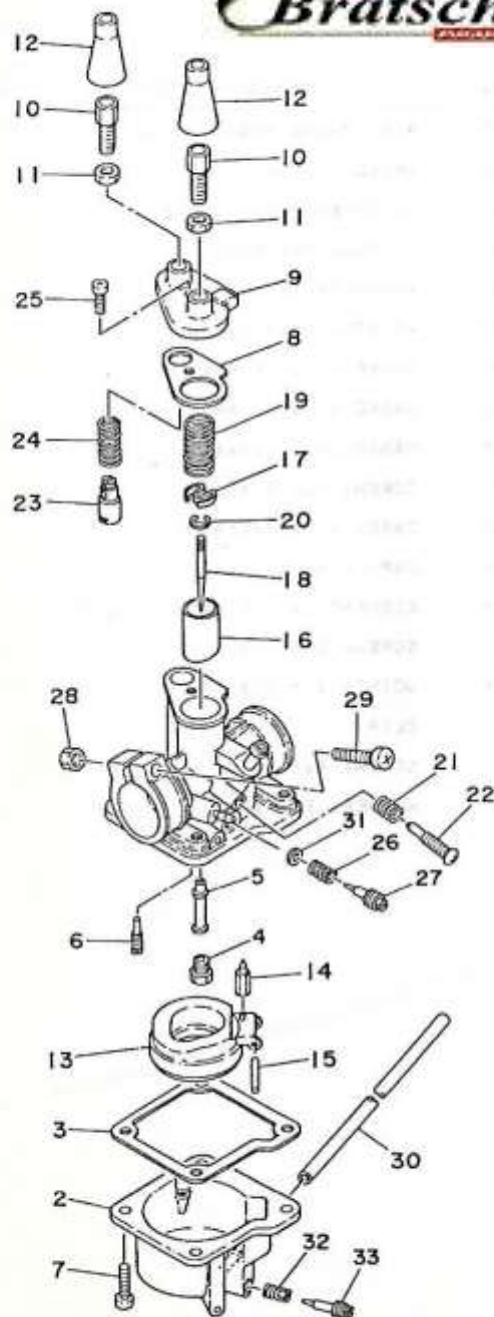


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-13610-00	REED VALVE ASSY	39	
2	3L5-13613-00	*REED, valve	39	
3	3L5-13616-00	*STOPPER, reed valve	1	
4	98501-03010	*SCREW, Pan head	2	
5	92901-03100	*WASHER, sPring	2	
6	3L5-13624-00	*PLATE, reed valve	1	
7	3L5-13621-00	GASKET, valve seat	1	
8	3L5-13622-00	GASKET, valve seat	1	
9	3L5-13555-00	MANIFOLD, intake	1	
10	92501-06020	SCREW, Pan head	4	
11	3L5-14411-00	CASE, air cleaner 1	1	
12	3L5-14412-00	CAP, cleaner case 1	1	
13	3L5-14451-00	ELEMENT, air cleaner	1	
14	97701-50130	SCREW, tapping	1	
15	3L5-14453-01	JOINT, air cleaner 1	1	
16	90467-20023	CLIP	1	
17	92501-06015	SCREW, Pan head	1	
18	90201-06050	WASHER, Plate	1	

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FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-14101-01	CARBURETOR ASSY 1	1	
2	3L5-14181-07	•BODY, float chamber 1	1	
3	3L5-14184-00	•GASKET, float chamber	1	
4	620-14231-14	•JET, main (#070.0) 39	1	UR STD
	620-14231-13	•JET, main (#065.0) 39	1	UR
	620-14231-15	•JET, main (#075.0) 39	1	UR
5	3L7-14141-10	•NOZZLE, main 39	1	
6	3L5-14142-40	•JET, Pilot (#40.0) 39	1	
7	98502-04014	•SCREW, Pan head	4	
8	3L5-14198-00	•GASKET	1	
9	3L5-14158-00	•TOP, mixing chamber	1	
10	127-14124-20	•SCREW, cable adjusting	2	
11	802-14161-00	•NUT, cable adjusting	2	
12	307-14169-10	•CAP	2	
13	3L6-14185-00	•FLOAT	1	
14	3L5-14190-12	•NEEDLE VALVE ASSY 39	1	
15	603-14186-00	•PIN, float	1	
16	3L5-14112-40	•VALVE, throttle 1	1	
17	3L5-14137-00	•CLIP	1	
18	3L6-14116-03	•NEEDLE	1	
19	174-14131-01	•SPRING, throttle valve	1	
20	127-14137-00	•CLIP	1	
21	3L6-14133-00	•SPRING, throttle stop	1	
22	3L6-14122-00	•SCREW, throttle	1	
23	127-14171-00	•PLUNGER, starter	1	
24	127-14135-00	•SPRING, Plunger	1	
25	98501-05010	•SCREW, Pan head	1	
26	3F7-14134-00	•SPRING, air adjusting	1	
27	3L5-14123-01	•SCREW, air adjusting	1	
28	98801-05200	•NUT	1	

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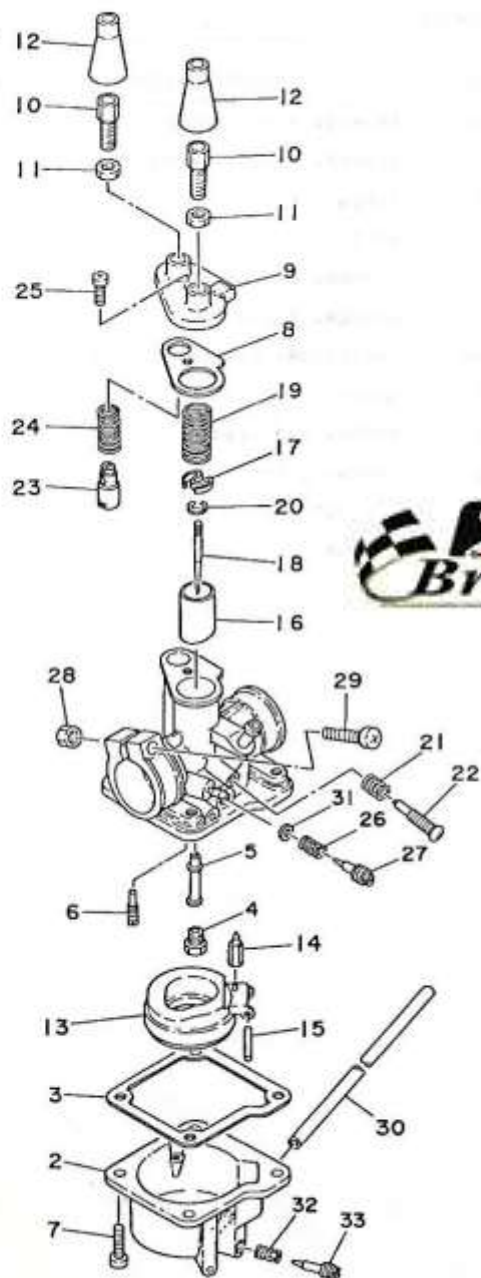


FIG. 6 CARBURETOR

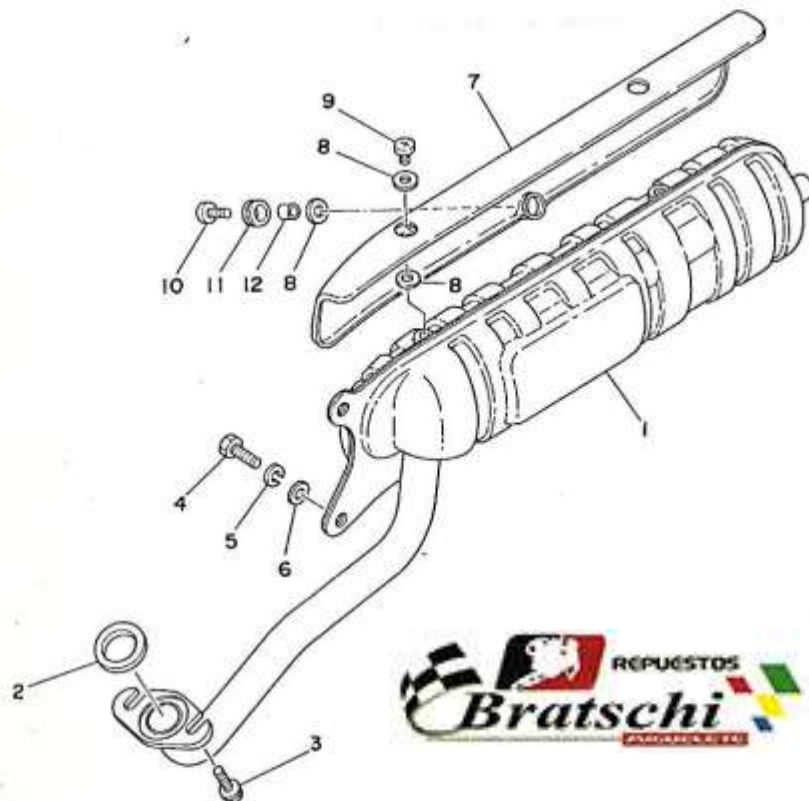
REF. NO.	PART NO.	DESCRIPTION	Q*TY	REMARKS
29	98501-05025	•SCREW, Pan head	1	
30	2T4-14197-00	•PIPE	1	
31	3L5-14962-00	•WASHER	1	
32	3F7-14134-00	•SPRING, air adjusting	1	
33	353-14123-00	•SCREW, air adjusting	1	



FIG. 7 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-14610-00	EXHAUST PIPE ASSY 1	1	
2	2E9-14613-00	GASKET, exhaust Pipe	1	
3	90149-06113	SCREW	2	
4	97301-08020	BOLT	2	
5	92901-08100	WASHER, spring	2	
6	92901-08600	WASHER, plate	2	
7	3L5-14718-00	PROTECTOR, muffler 1	1	
8	90430-06012	GASKET	5	
9	92501-06010	SCREW, Pan head	2	
10	98901-06012	SCREW, blind	1	
11	90480-12237	GROMMET	1	
12	90387-06023	COLLAR	1	

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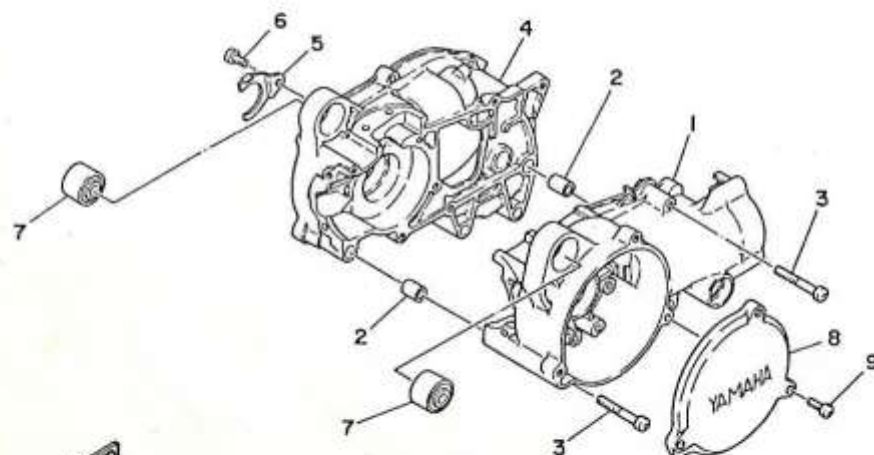
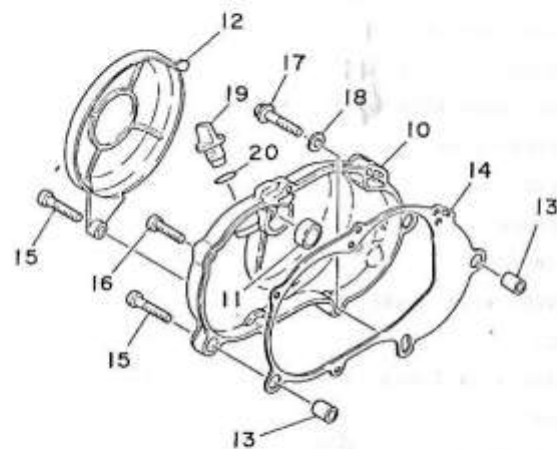


FIG. 8 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-15111-00	CRANKCASE 1	1	
2	91830-22016	PIN, dowel	2	
3	92501-06045	SCREW, Pan head	8	
4	3L5-15121-00	CRANKCASE 2	1	
5	3L5-15128-00	HOLDER	1	
6	92501-06012	SCREW, Pan head	1	
7	3L6-15316-00	DAMPER, engine mount 1	2	
8	3L5-15415-00	COVER, Generator	1	
9	98501-05016	SCREW, Pan head	3	
10	3L5-15421-00	COVER, crankcase 2	1	
11	3L5-17112-01	BUSH 1 / 7	1	
12	3L5-15491-00	PROTECTOR	1	
13	91830-22016	PIN, dowel	2	
14	3L5-15451-01	GASKET, crankcase cover	1	
15	92501-06035	SCREW, Pan head	3	
16	92501-06025	SCREW, Pan head	3	
17	90105-08103	BOLT, washer based	1	
18	90430-08119	GASKET	1	
19	2T4-15363-00	PLUG, oil	1	
20	93210-14104	O-RING	1	

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FIG. 9 KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-15601-00	KICK SHAFT ASSY 43	1	
2	3L5-15664-00	GUIDE, spring 12	1	
3	90508-28399	SPRING, torsion 41	1	
4	3L5-15610-00 34M-15620-00	KICK CRANK ASSY 65	1	
5	2T4-15612-00	LEVER, kick	1	
6	90331-13018	PLUG	1	
7	90206-10064	WASHER, wave	1	
8	93440-10028	CIRCLIP	1	
9	2T4-15618-00	COVER, kick lever	1	
10	97311-06025	BOLT	1	
11	3L5-15631-00 63	GEAR, kick Pinion (13T)	1	
12	3L5-15673-00	CLIP	1	
13	3L5-13178-00 62	GEAR, Pump drive	1	
14	93109-15001	OIL SEAL	1	

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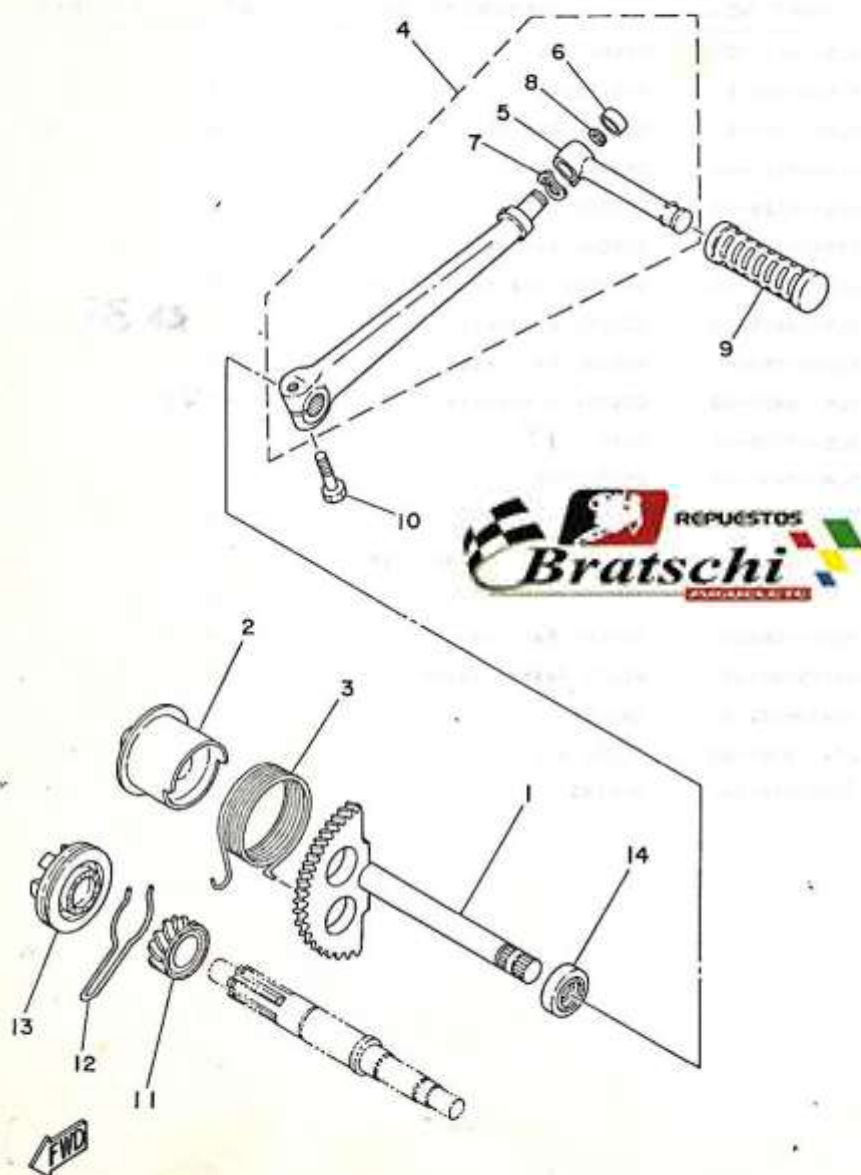
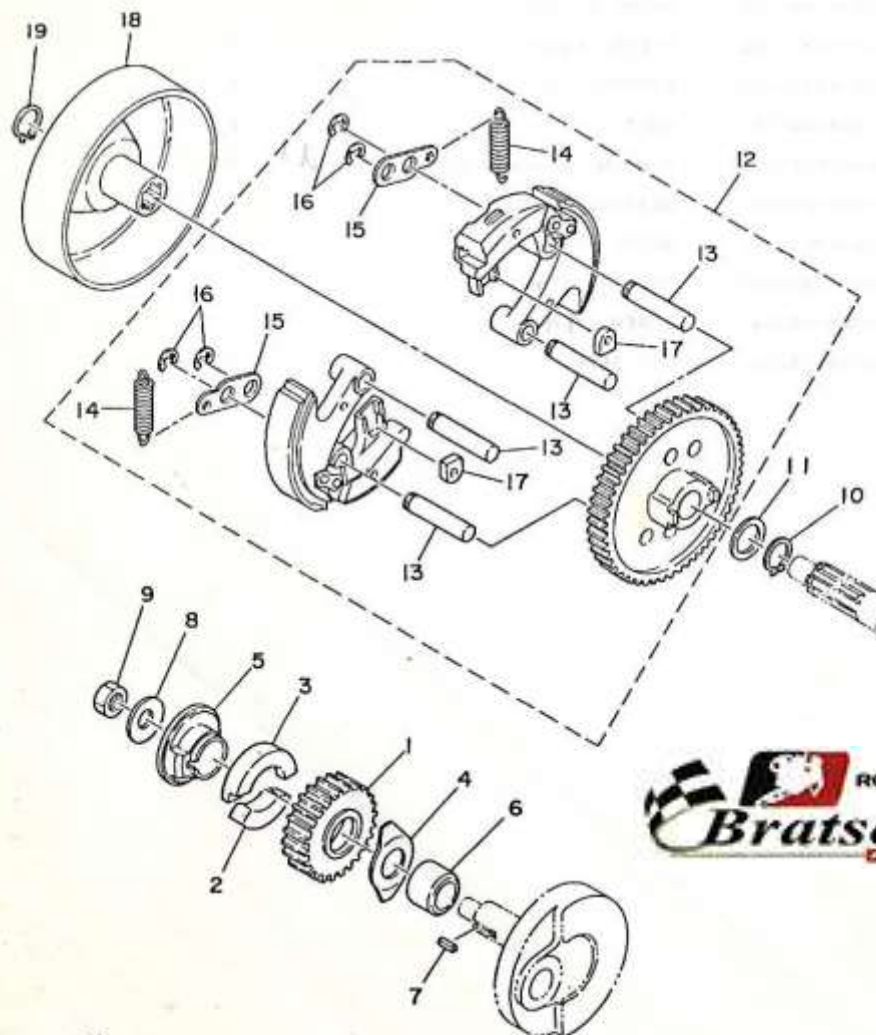


FIG. 10 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-16111-00	GEAR, Primary drive (33T)	1	
2	3L5-16115-00	ABSORBER 1	1	
3	3L5-16125-00	ABSORBER 2	1	
4	3L5-16114-00	PLATE, thrust 2	1	
5	3L5-16181-00	SPACER 1	1	
6	90387-16730	COLLAR	1	
7	90282-05034	KEY, straight	1	
8	90208-10012	WASHER, conical spring	1	
9	90170-10219	NUT	1	
10	93410-16007	CIRCLIP 12	1	
11	90201-16383	WASHER, Plate	1	
12	3L5-16620-01	CLUTCH CARRIER ASSY 12	1	
13	3L5-16633-01	SHAFT, clutch weight	4	
14	3L5-16627-02	SPRING, clutch weight 2	2	
15	3L5-16628-01	WASHER	2	
16	93430-07012	CIRCLIP	4	
17	2T4-16629-00	DAMPER, clutch weight	2	
18	3L5-16611-01	CLUTCH HOUSING COMP.	1	
19	93410-16007	CIRCLIP	1	

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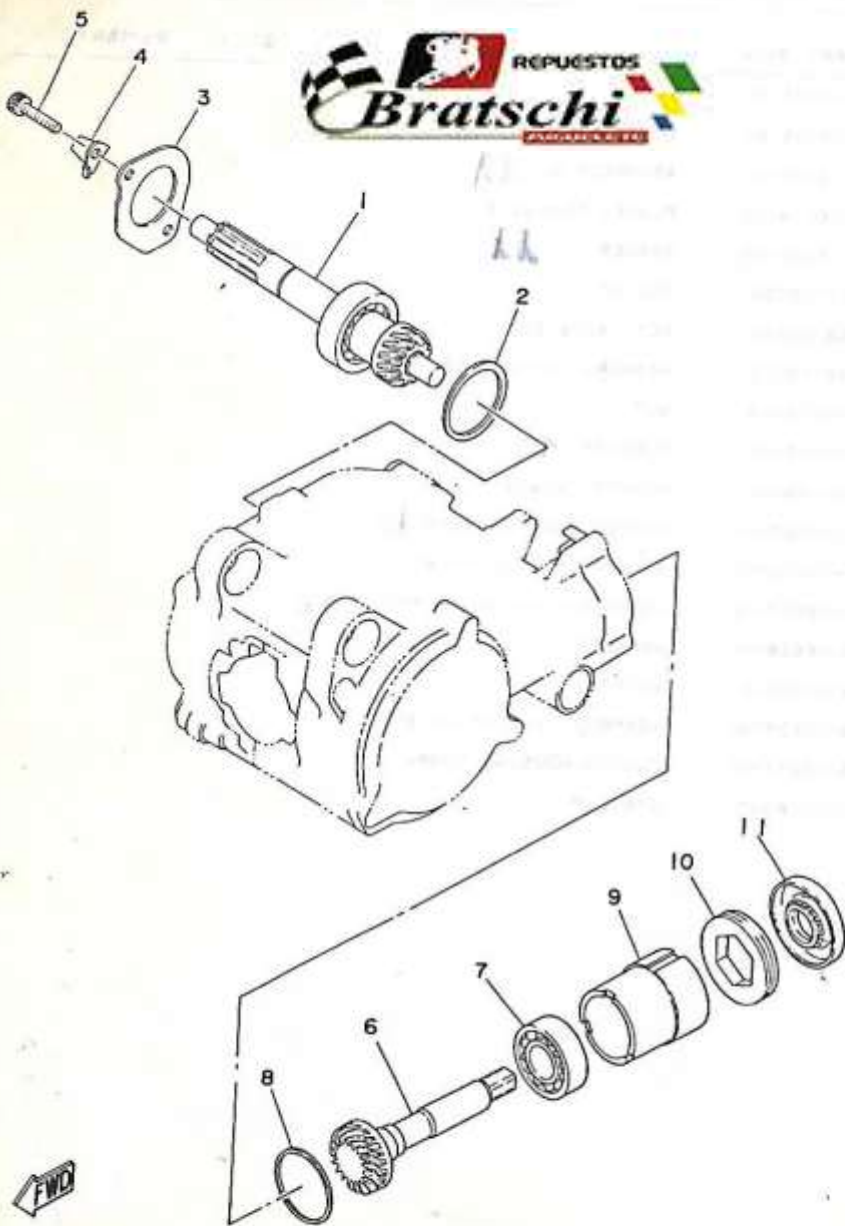


FIG. 11 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-17410-00	MAIN AXLE COMP. (15T)	1	
2	3L5-17531-00	SHIM, Pinion 12	1	
3	3L5-17471-00	PLATE, cover	1	
4	3L5-17473-00	STOPPER 13	1	
5	91318-06016	BOLT	2	
6	3L5-17552-00	PINION, drive middle (19T)	1	
7	93306-20309	BEARING (B6203)	1	
8	3L5-17537-00	SHIM, thrust	1	
9	3L5-17442-00	COLLAR, distance	1	
10	90149-45134	SCREW 14	1	
11	93102-15202	OIL SEAL	1	

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FIG. 12 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-21110-00-26	FRAME COMP	1	UR competition yellow
	3L5-21110-00-4G	FRAME COMP	1	UR majolica blue
2	90105-10130	BOLT, washer based	1	
3	90179-10280	NUT	1	
4	3L5-21359-00	BRACKET, coil	1	
5	2T4-26288-01	GROMMET, cable	2	
6	3L8-2118E-00	EMBLEM 1	2	
7	3L8-2118F-00	EMBLEM 2	1	
8	3L8-23395-00	EMBLEM	1	

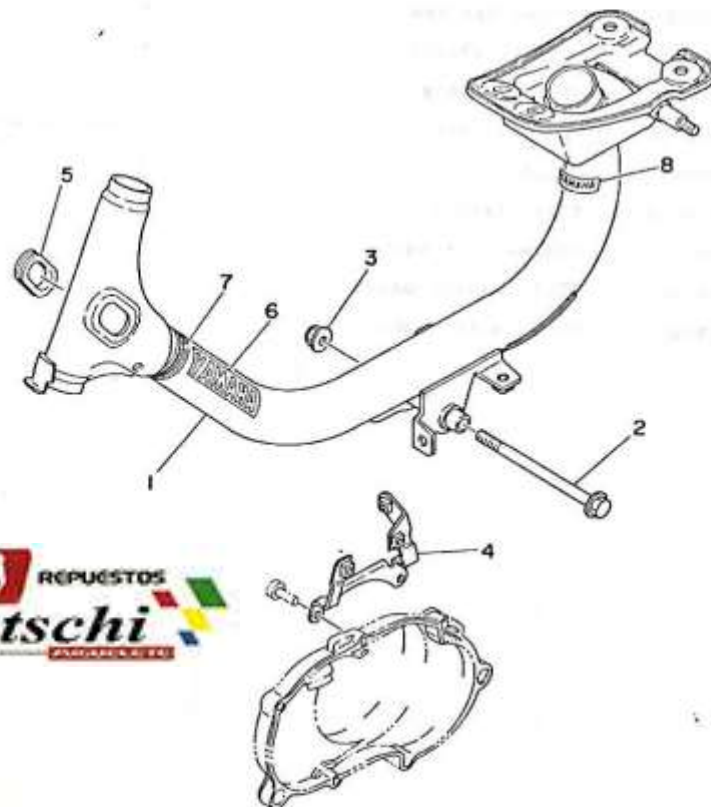


FIG. 13 FRONT FENDER-REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-21511-00	FENDER, front	1	mellow white
2	3L5-21513-00	STAY, fender 1	2	
3	3L5-21521-00	FLAP, front fender	1	
4	90159-05030	SCREW, with washer	4	
5	92501-06012	SCREW, Pan head	4	
6	92901-06100	WASHER, sPrinE	4	
7	2T4-21518-01	HOLDER, cable	1	
8	3L5-21611-00	FENDER, rear	1	mellow white
9	90387-06681	COLLAR	1	
10	3L5-21614-00	STAY, fender 2	1	
11	90159-05030	SCREW, with washer	2	
12	90105-06138	BOLT, washer based	1	
13	90119-06021	BOLT, with washer	1	

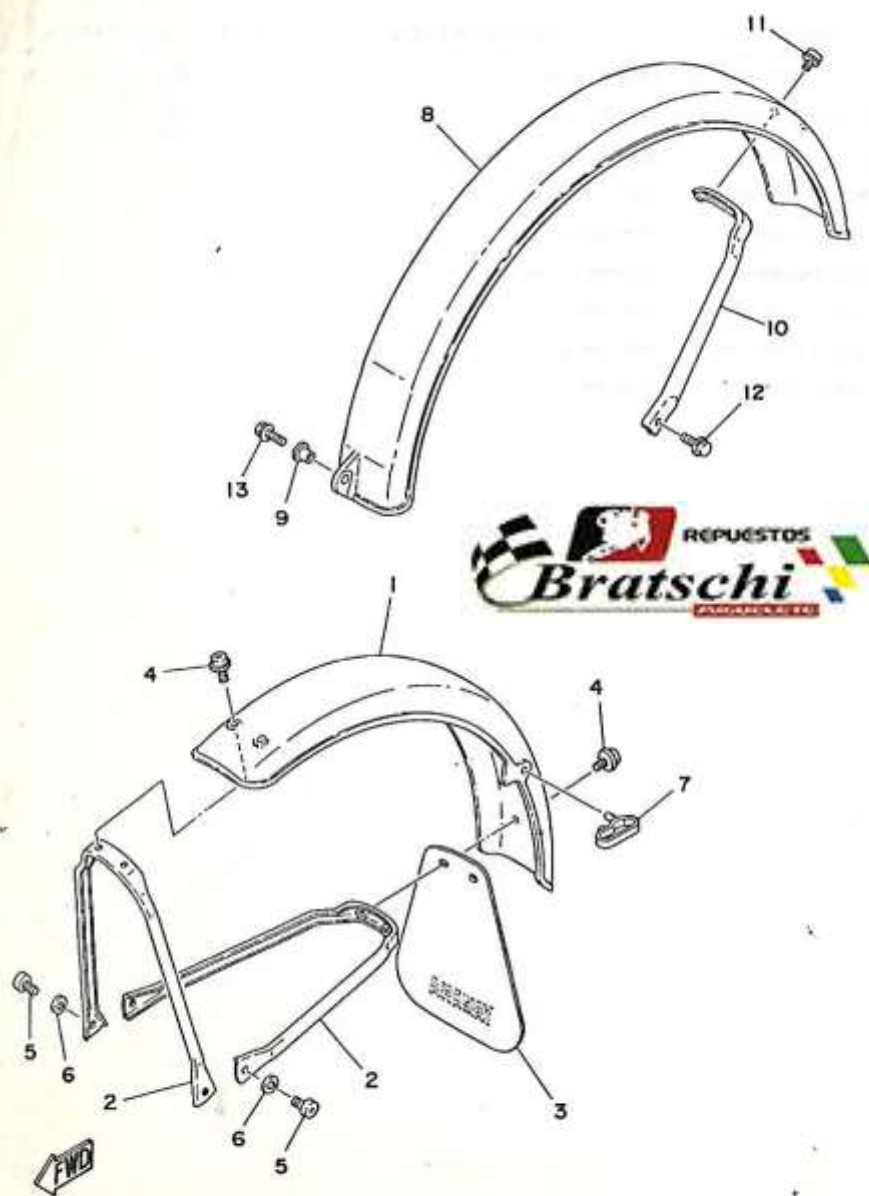


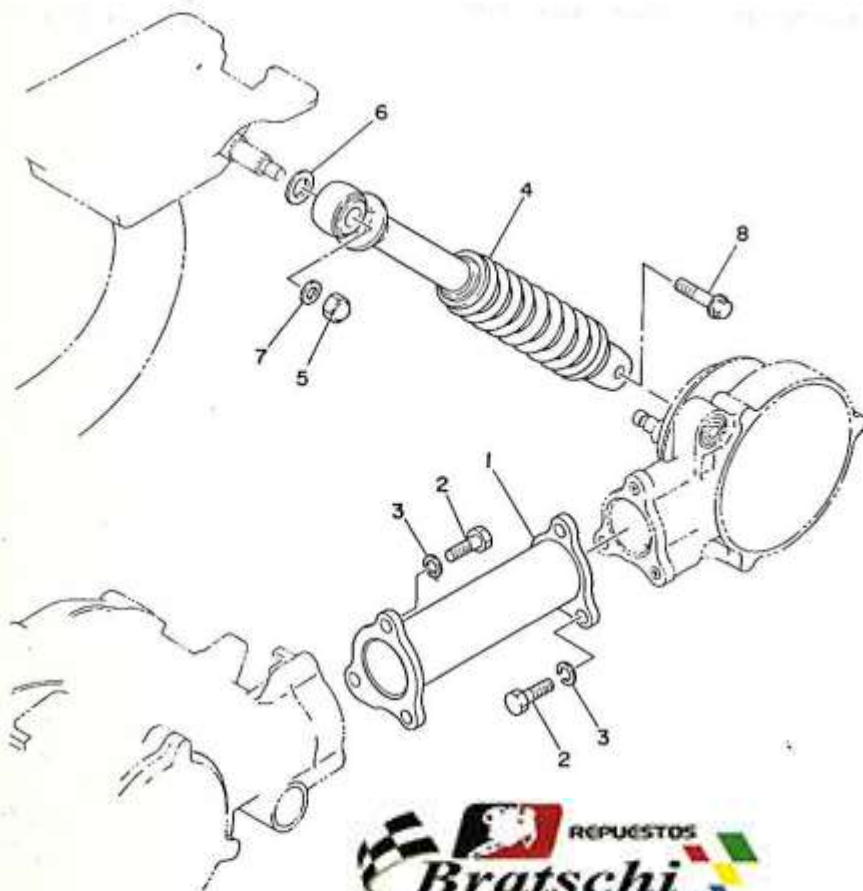
FIG. 14 SIDE COVER

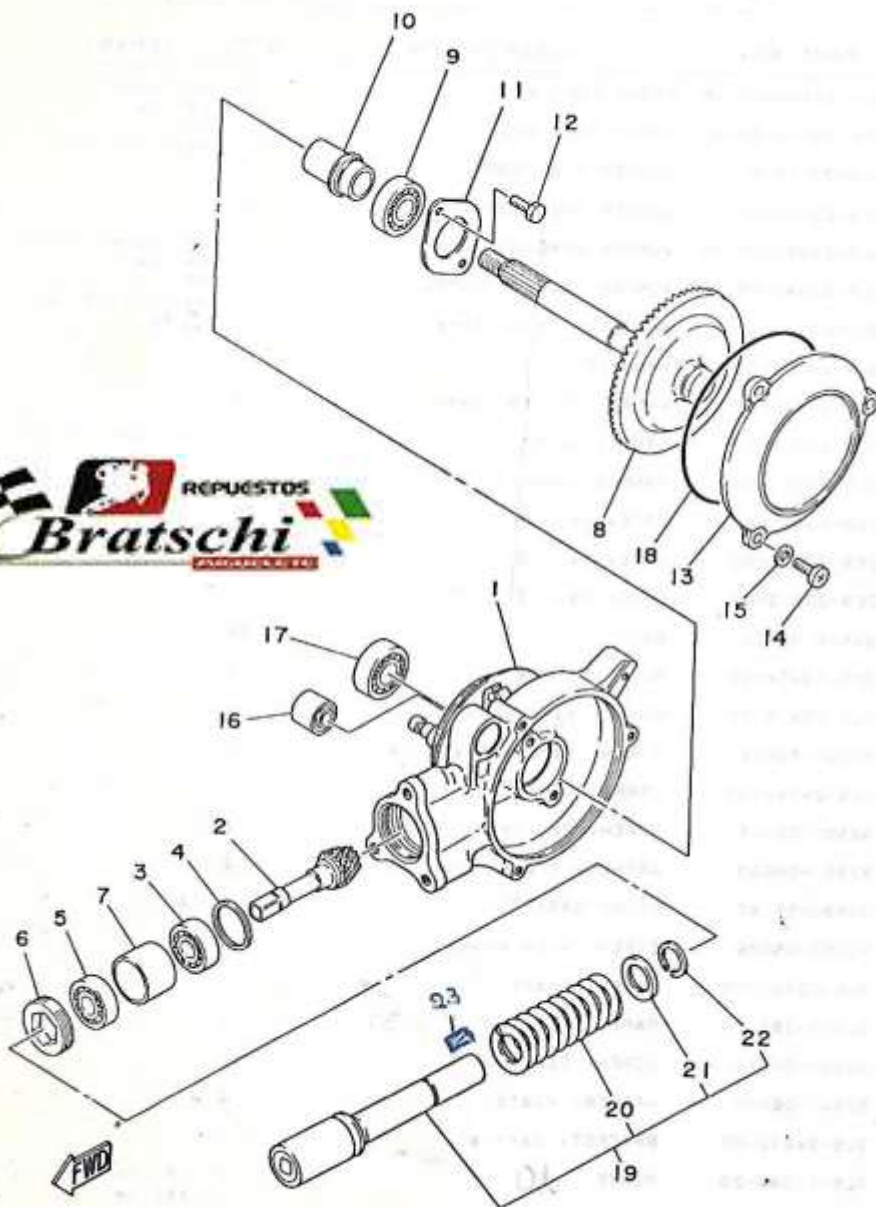
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-21711-20	COVER, side (L.H)	1	UR comPetition yellow
	3L5-21711-30	COVER, side (L.H)	1	UR majolica blue
2	3L5-21721-20	COVER, side (R.H)	1	UR comPetition yellow
	3L5-21721-30	COVER, side (R.H)	1	UR majolica blue



FIG. 15 REAR ARM SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-22110-00	REAR ARM COMP.	1	silver 80
2	90101-08461	BOLT	6	
3	92901-08100	WASHER, spring	6	
4	3L8-22210-01	SHOCK ABSORBER ASSY, rear	1	
5	90176-08023	NUT, crown	1	
6	90201-12190	WASHER, plate	1	
7	90201-08753	WASHER, plate	1	
8	90105-08121	BOLT, washer based	1	





REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-46151-00	HOUSING, drive shaft	1	
2	3L5-46121-00	GEAR, drive Pinion 11	1	
3	93306-20111	BEARING 29	1	
4	3L5-46127-00	SHIM, drive Piston 12	1	
5	93306-20109	BEARING (B6201)	1	UR
	93306-20110	BEARING (B6201)	1	UR
6	90149-35133	SCREW 12	1	
7	90560-25185	SPACER	1	
8	3L5-46110-00	RING GEAR COMP. (57T) 31	1	
9	93306-20205	BEARING (B6202)	1	UR
	93306-20209	BEARING (B6202)	1	UR
10	3L5-25317-00	SPACER, bearing	1	
11	3L5-46114-00	PLATE, cover	1	
12	97311-06016	BOLT	2	
13	3L5-46154-01	COVER, housing	1	
14	92501-06015	SCREW, Pan head	3	
15	92901-06600	WASHER, Plate	3	
16	164-22216-00 102-22423-00	BUSH, rear shock absorber	1	
17	93306-20203	BEARING (B6202RS)	1	
18	93211-05393	O-RING	1	
19	3L5-46171-00	SHAFT DRIVE ASSY	1	
20	90501-60556	SPRING, compression	1	
21	3L5-18473-00	RETAINER, spring 12	1	
22	93440-17073	CIRCLIP	1	
23	93540-16132	Pinon 40	4	

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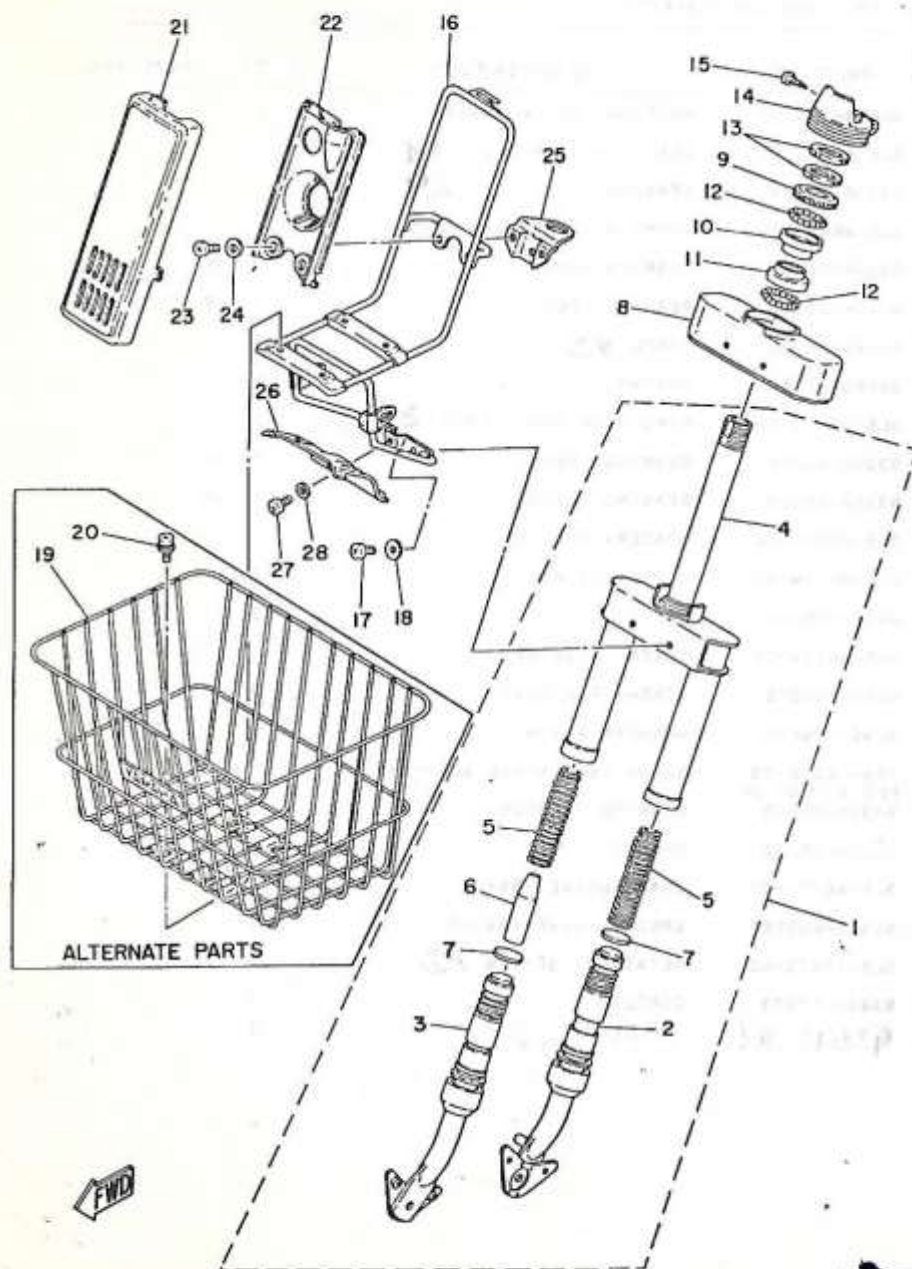


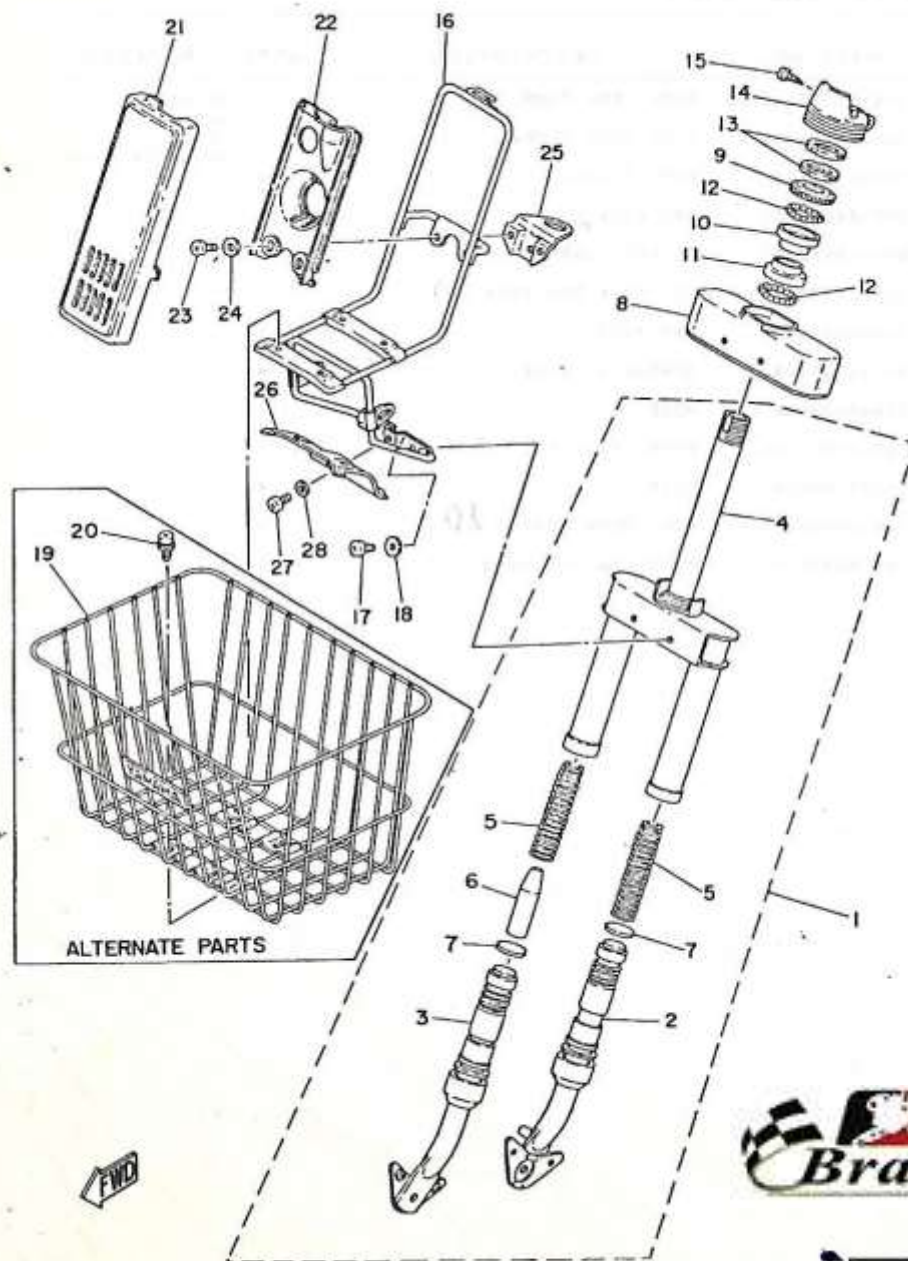
FIG. 17 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-23100-00-26	FRONT FORK ASSY	1	UR competition yellow
	3L5-23100-00-4G	FRONT FORK ASSY	1	UR majolica blue
2	3L5-23110-00	.INNER TUBE COMP.1	1	
3	3L5-23120-00	.INNER TUBE COMP.2	1	
4	3L5-23340-00-26	.UNDER BRACKET COMP.	1	UR competition yellow
	3L5-23340-00-4G	.UNDER BRACKET COMP.	1	UR majolica blue
5	3L5-23141-01	.SPRING, front fork	2	54
6	3L5-23195-00	.RUBBER	1	
7	2E9-23143-00	.SEAT, sPring lower	2	
8	3L5-23311-20	PANEL, outer 1	1	UR competition yellow
	3L5-23311-30	PANEL, outer 1	1	UR majolica blue
9	2E9-23411-01	RACE, ball 1	1	
10	2E9-23412-00	RACE, ball 2	1	
11	2E9-23413-01	RACE, ball 3	1	
12	93505-32002	BALL	52	
13	2E9-23454-00	NUT, fitting 2	2	
14	3L5-23415-00	COVER, ball race 1	1	
15	97701-50516	SCREW, Panhead tapping	1	
16	3L5-24841-00	CARRIER, front	1	
17	92501-06015	SCREW, Pan head	2	
18	92901-06600	WASHER, Plate	2	
19	90890-55140	FRONT BASKET	1	AP
20	90159-05026	SCREW, with washer	4	
21	3L5-23391-00	PANEL, front	1	31
22	3L5-23397-00	PANEL, front 2	1	31
23	92501-06015	SCREW, Pan head	2	
24	92901-06600	WASHER, Plate	2	
25	3L5-24832-00	BRACKET, carrier 1	1	
26	3L5-21543-20	PLATE 1	1	10
	3L5-21543-30	PLATE 1	1	UR competition yellow
				UR majolica blue

FIG. 17 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	92501-06012	SCREW, Pan head	1	
28	92901-06200	WASHER, Plain	1	

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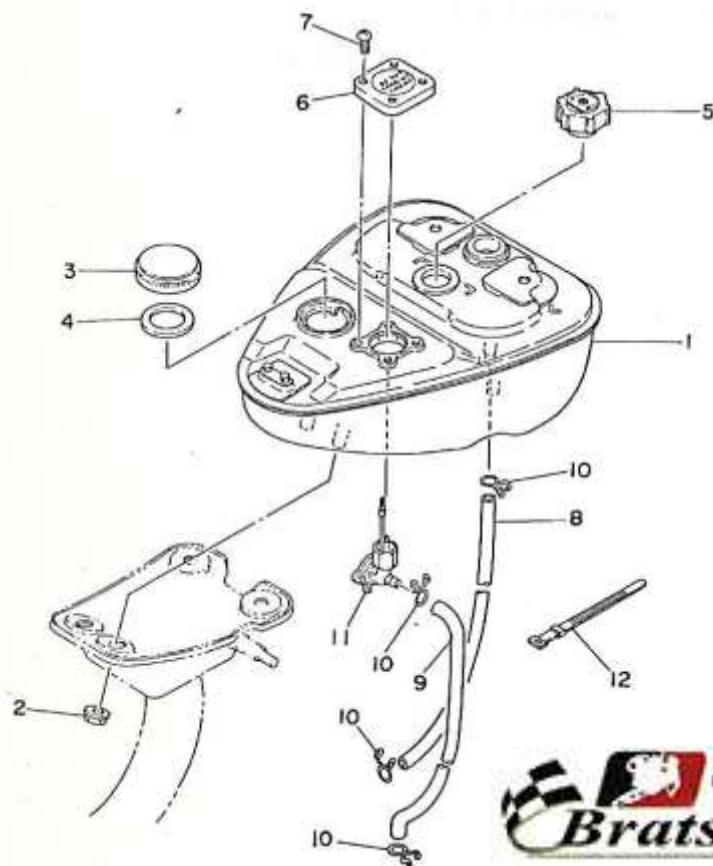


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FIG. 18 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-24110-00-26	FUEL TANK COMP.	1	UR competition yellow
	3L5-24110-00-4G	FUEL TANK COMP.	1	UR majolica blue
2	95701-08100	NUT, flange	4	
3	296-24610-00	CAP ASSY <i>41</i>	1	
4	296-24612-00	GASKET, cap	1	
5	3L5-21770-01	OIL TANK CAP ASSY	1	
6	3L8-24610-00	CAP ASSY	1	
7	90154-05004	SCREW, binding	4	
8	90445-09104	HOSE	1	
9	3L5-24311-00	PIPE, fuel 1	1	
10	90467-08003	CLIP	4	
11	3L8-24500-00	FUEL COCK ASSY 1	1	
12	168-83936-01	BAND, switch cord	1	

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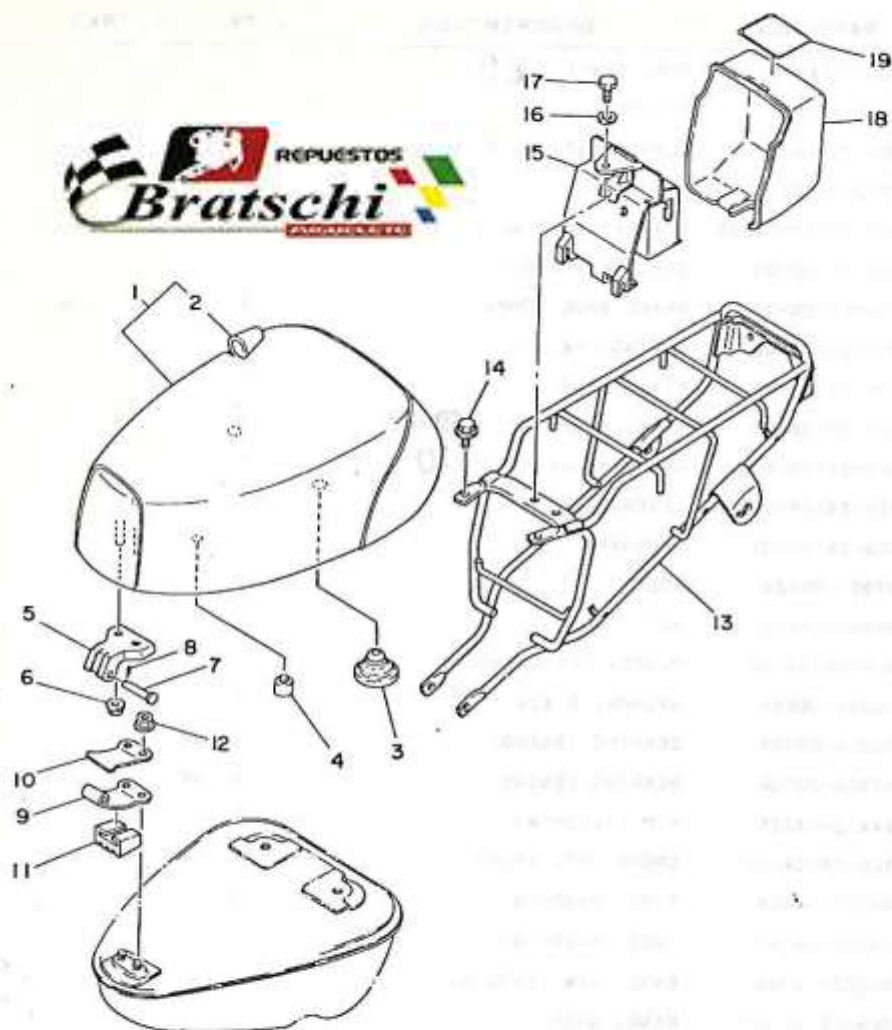


FIG. 19 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-W2471-00	SINGLE SEAT ASSY	1	
2	3L5-24711-00	COVER, single seat	1	
3	296-24723-00	DAMPER, seat	2	
4	3L5-24724-00	DAMPER, seat	2	
5	3L5-24726-00	HINGE, seat	1	
6	95701-06100	NUT, flange	2	
7	91701-08035	PIN, clevis	1	
8	90468-12006	CLIP	1	
9	3L5-24783-00	SPRING, cushion	1	
10	3L5-24781-00	SUPPORT, spring	1	
11	3L5-24714-00	STOPPER, cushion	1	
12	95701-06100	NUT, flange	2	
13	3L5-24842-01	CARRIER, rear	1	
14	95801-08012	BOLT, flange	4	
15	3L5-21393-00	BRACKET, battery box	1	
16	90201-06050	WASHER, plate	1	
17	97301-06012	BOLT	1	
18	3L5-21731-00	COVER, side 3	1	mellow white
19	4F0-21668-00	LABEL, tire	1	

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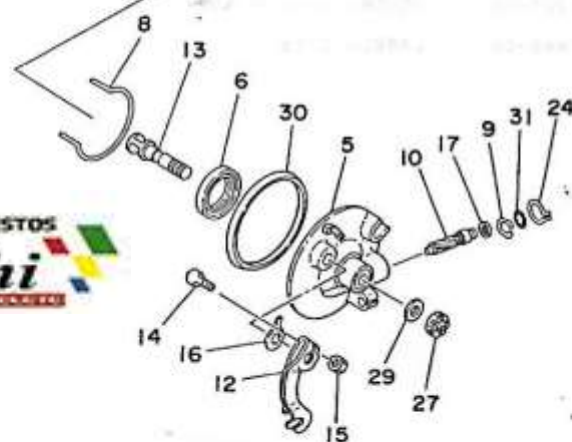
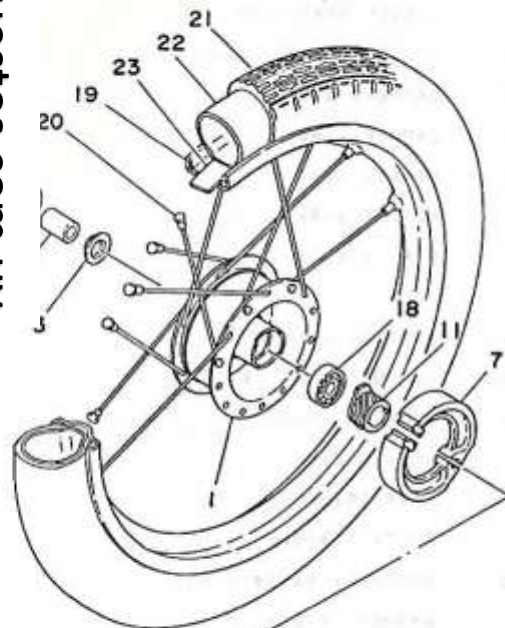


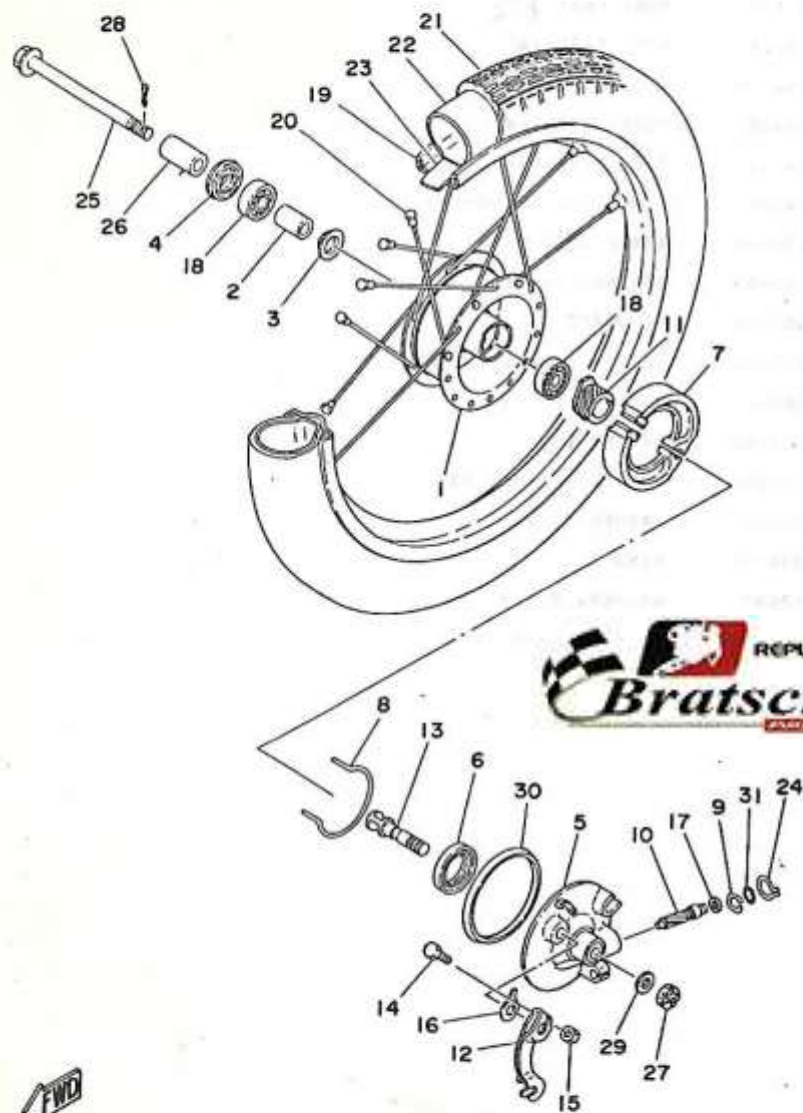
FIG. 20 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-25111-01	HUB, front 82	1	
2	90560-10173	SPACER	1	
3	2E9-25116-00	FLANGE, sPacer 2	1	
4	93106-17015	OIL SEAL	1	
5	2E9-25121-01-35	PLATE, brake shoe	1	silver
6	2E9-25129-00	SEAL, Plate dust	1	
7	2E9-25130-00	BRAKE SHOE COMP.	2	
8	2E9-25133-00	SPRING, return	1	
9	2T4-25137-00	RING, stoP	1	
10	3L5-25138-00	GEAR, meter (8T)	1	
11	3L5-25135-00	GEAR, drive (16T)	1	
12	2E9-25155-01	LEVER, camshaft 1	1	
13	2E9-25151-01	CAMSHAFT	1	
14	97301-05020	BOLT	1	
15	95301-05600	NUT	1	
16	3L8-2513A-00	PLATE, indicator	1	
17	90201-06656	WASHER, Plate	1	
18	93306-20005	BEARING (B6200)	2	UR
	93306-20006	BEARING (B6200)	2	UR
19	94412-14225	RIM (1.20-14)	1	
20	3L5-25104-00	SPOKE SET, front	1	
21	94120-14404	TIRE (2.00-14)	1	
22	94220-14143	TUBE (2.00-14)	1	
23	94320-14096	BAND, rim (2.00-14)	1	
24	2E9-25137-01	RING, stoP	1	
25	2E9-25181-00	AXLE, wheel	1	
26	90387-10820	COLLAR	1	
27	90171-10004	NUT, castle	1	
28	91401-20020	PIN, cotter	1	
29	92901-10200	WASHER, Plain	1	

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FIG. 20 FRONT WHEEL

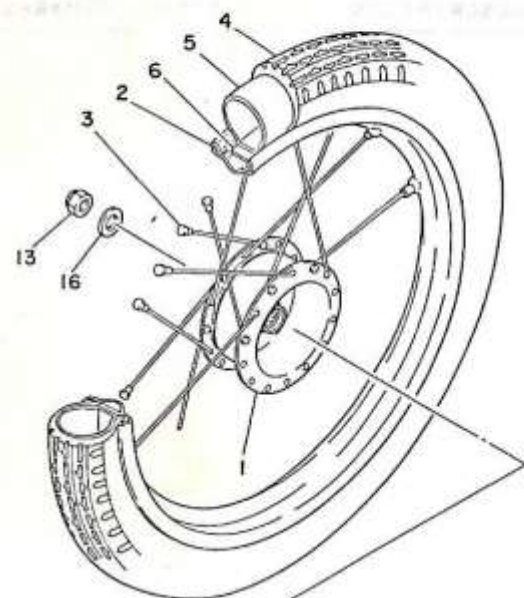
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	3L5-25185-00	RING 1	1	
31	93210-10096	O-RING	1	



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FIG. 21 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-25311-01	HUB, rear 82	1	
2	94412-14225	RIM (1.20-14)	1	
3	3L5-25104-00	SPOKE SET, front	1	
4	94122-14405	TIRE (2.25-14)	1	
5	94220-14143	TUBE (2.00-14)	1	
6	94320-14096	BAND, rim (2.00-14)	1	
7	2E9-25130-00	BRAKE SHOE COMP.	2	
8	2E9-25133-00	SPRING, return	1	
9	3L5-25351-00	CAMSHAFT	1	
10	3L5-25355-00	LEVER, camshaft	1	
11	90101-05396	BOLT	1	
12	2E9-25412-00	WASHER 12	1	
13	90185-12080	NUT, self-locking	1	
14	90201-15700	WASHER, Plate	1	
15	3L5-25336-01	RING 2	1	
16	90201-12699	WASHER, Plate	1	
17	3L8-2513A-00	PLATE, indicator	1	

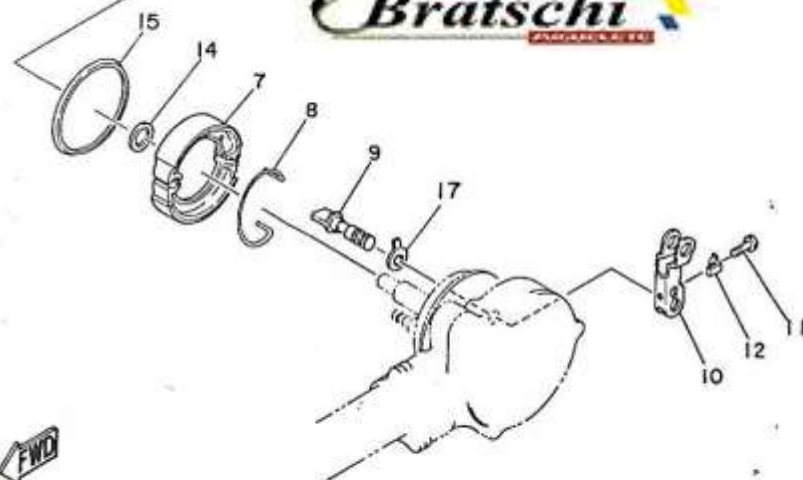


FIG. 22 HANDLEBAR.CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-26110-00	HANDLE COMP.	1	
2	3L5-23191-00	BOOT	1	
3	90106-08035	BOLT	1	
4	90201-08772	WASHER, Plate	1	
5	2E9-26128-00	CONE, exPander	1	
6	2E9-26242-00	GRIP (R.H)	1	
7	2E9-26243-00	TUBE, throttle Guide	1	
8	2E9-26241-00	GRIP (L.H)	1	
9	3L5-26341-00	CABLE, brake	1	
10	3L5-26351-00	CABLE, brake	1	
11	90501-10074	SPRING, compression	1	
12	90179-06176	NUT	1	
13	90249-12008	PIN	1	
14	3L5-26311-00	CABLE, throttle 1	1	
15	3L5-26312-00	CABLE, throttle 2	1	
16	3L5-26321-00	CABLE, Pump	1	
17	2E9-26263-01	PIECE, connecting	1	
18	3L5-26331-00	CABLE, starter 1	1	
19	2T4-26270-00	CABLE CONNECTOR CAP ASSY	1	
20	90159-05029	SCREW, with washer	1	
21	90176-05024	NUT, crown	1	
22	3L6-26290-00	MIRROR ASSY	1	
23	3L6-26290-10	MIRROR ASSY	1	
24	3L8-26139-00	LABEL, choke	1	
25	168-83936-01	BAND, switch cord	1	
26	4F0-22259-00	LABEL, warnin&	1	
27	3L5-26266-00	BOOT, cylinder	1	
28	3L5-26316-00	BOOT, throttle cable	1	
29	90465-10148	CLAMP	1	

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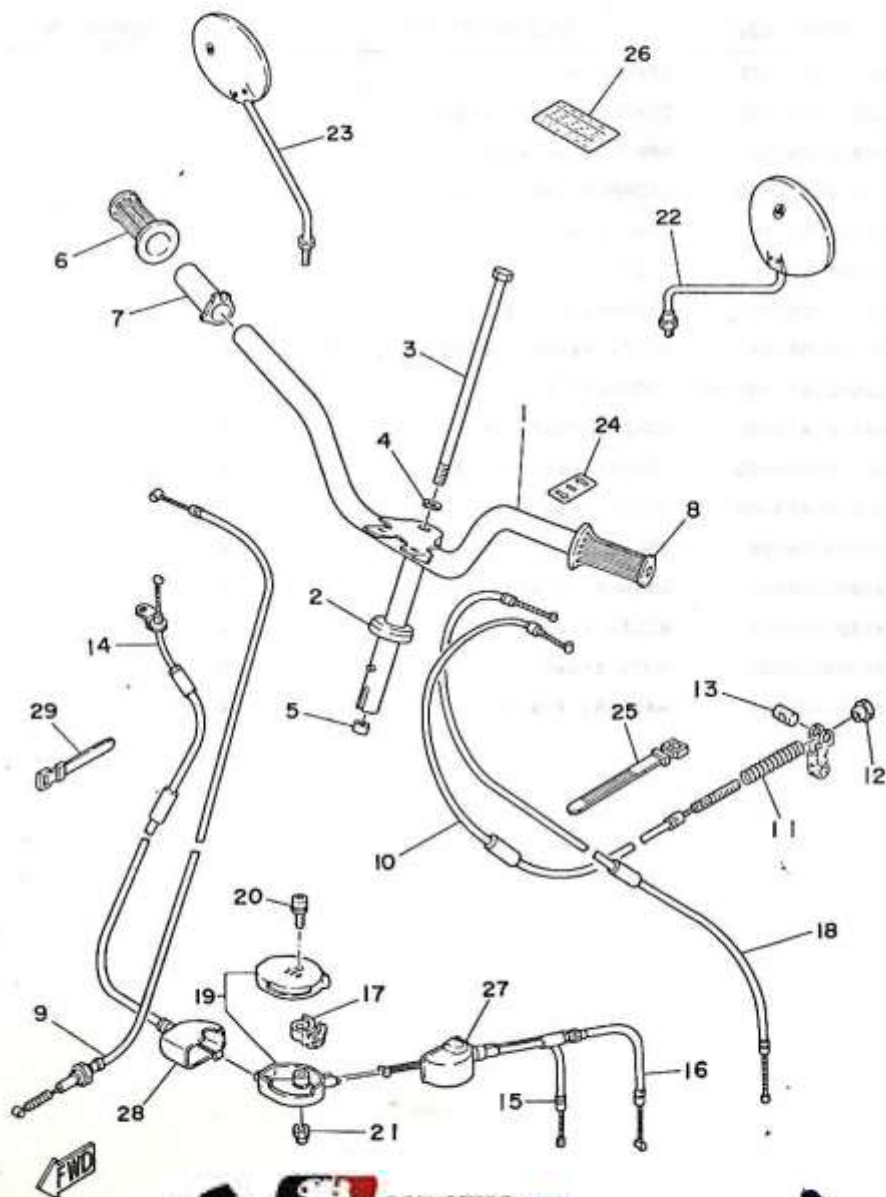


FIG. 23 STAND-FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-27111-02	STAND, main	1	
2	3L5-27151-02	BRACKET, main stand	1	
3	90506-29052	SPRING, tension	1	
4	278-27114-00	STOPPER, main stand	1	
5	91701-08078	PIN, clevis	1	
6	90468-12006	CLIP	1	
7	92901-08600	WASHER, Plate	1	
8	90105-06131	BOLT, washer based	2	
9	3L5-27411-01-33	FOOTREST 1	1	
10	441-27413-01	COVER, footrest	2	
11	3L5-27453-00	COVER, footrest 1	1	
12	3L5-27463-00	COVER, footrest 2	1	
13	90109-08528	BOLT	2	
14	92901-08600	WASHER, Plate	2	
15	95821-08016	BOLT, flange	2	
16	95304-06800	NUT, crown	2	
17	92901-06200	WASHER, Plain	2	

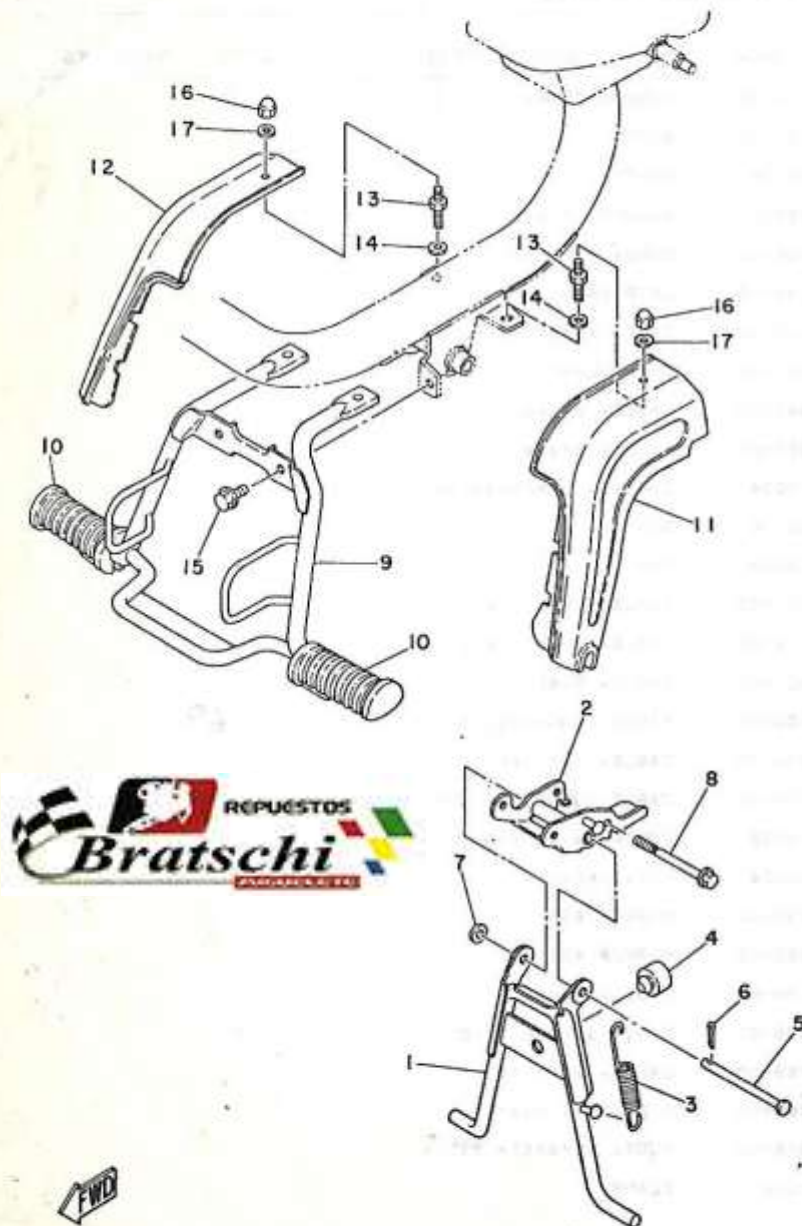


FIG. 24 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-83310-00	FRONT FLASHER LIGHT ASSY 1	2	
2	185-83311-10	.BULB (6V-8W)	1	
3	3L5-83312-00	.LENS, flasher	1	
4	95701-08100	NUT, flange	2	
5	92901-08300	WASHER, internal tooth	2	
6	3L5-83330-00	REAR FLASHER LIGHT ASSY 1	2	
7	185-83311-10	.BULB (6V-8W)	1	
8	3L5-83312-00	.LENS, flasher	1	
9	95701-08100	NUT, flange	2	
10	2T4-83350-11	FLASHER RELAY ASSY	1	
11	2E9-83390-20	AUDIO PILOT ASSY	1	

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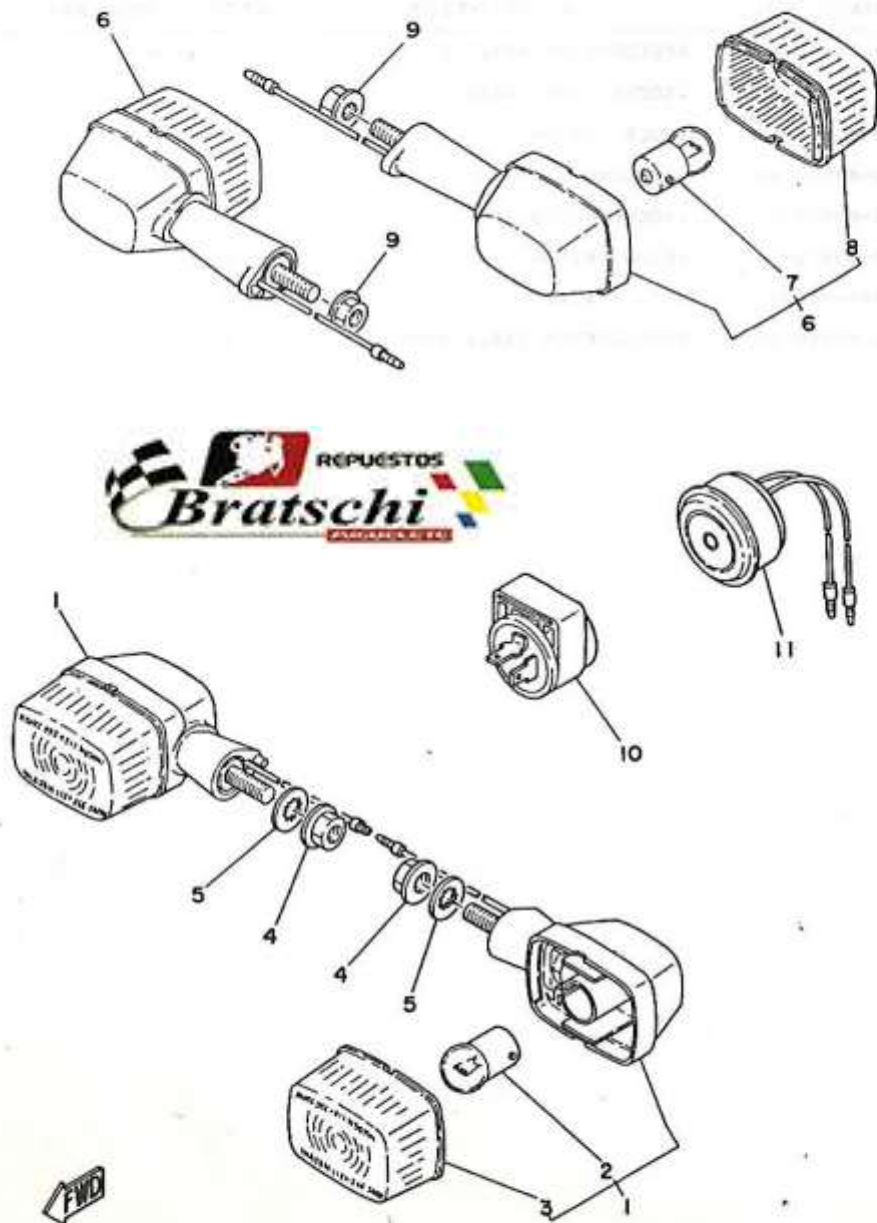
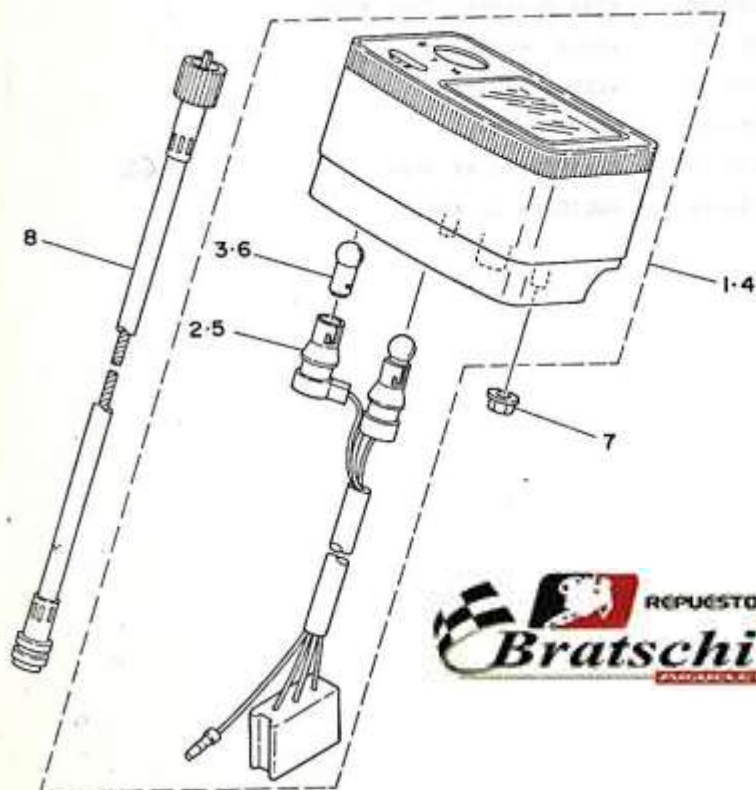


FIG. 25 SPEEDOMETER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F0-83510-F0	SPEEDOMETER ASSY	1	km/h
2	3L5-83509-00	•SOCKET CORD ASSY	1	
3	122-83516-10	•BULB (6V-3W)	2	
4	4F0-83510-G0	SPEEDOMETER ASSY	1	mPh
5	3L5-83509-00	•SOCKET CORD ASSY	1	
6	122-83516-10	•BULB (6V-3W)	2	
7	95701-05100	NUT, flange	2	
8	3L5-83550-00	SPEEDOMETER CABLE ASSY	1	



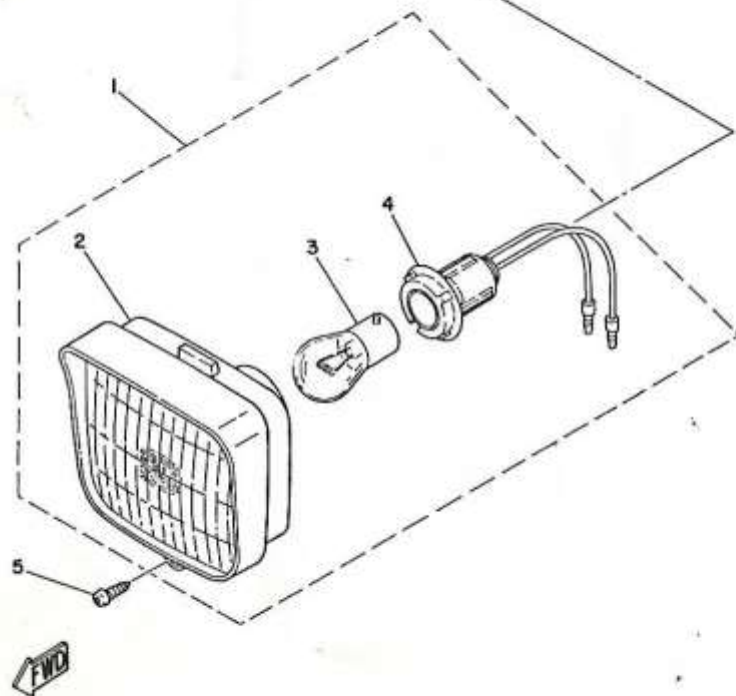
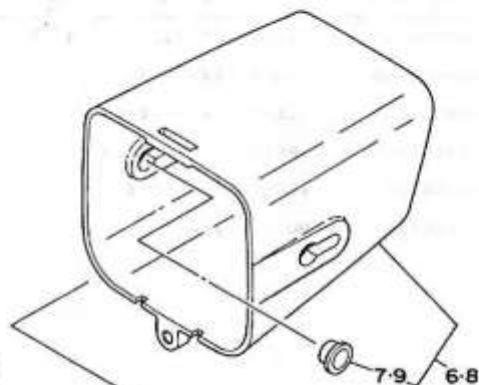


FIG. 26 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-84110-00	HEADLIGHT UNIT ASSY	1	
2	3L5-84120-00	•LENS ASSY	1	
3	2E9-84114-00	•BULB (6V-17W)	1	
4	3L5-84140-00	•SOCKET CORD ASSY	1	
5	97701-40516	SCREW, Panhead tapping	1	
6	3L5-84130-20	BODY ASSY, headlight	1	competition yellow
7	1M3-84145-01	•COLLAR, body fitting	2	
8	3L5-84130-30	BODY ASSY, headlight	1	majolica blue
9	1M3-84145-01	•COLLAR, body fitting	2	

FIG. 27 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3L5-84500-00	TAILLIGHT ASSY	1	
2	122-84514-00	BULB (6V-10/3W)	1	
3	3L5-84521-00	LENS, taillight	1	
4	3L5-84551-00	BRACKET, licence	1	
5	97780-04130	SCREW, tapping	2	
6	95701-06100	NUT, flange	2	

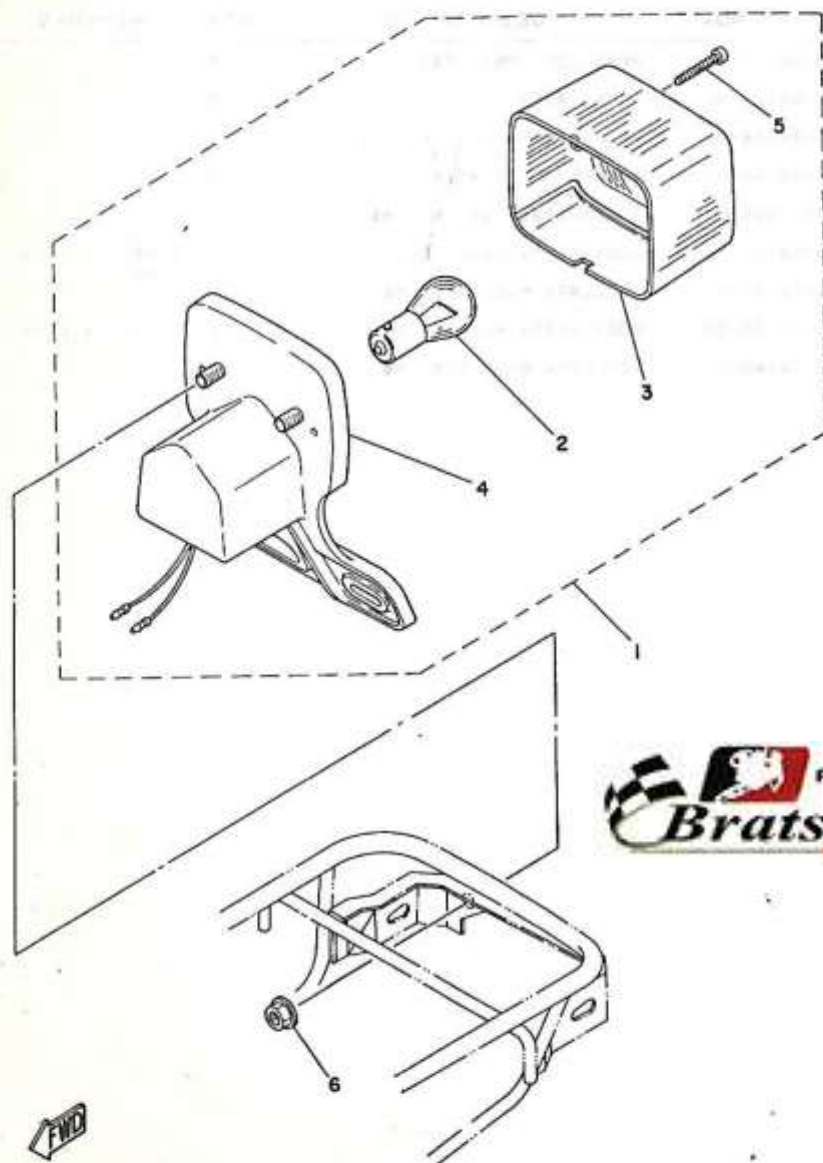
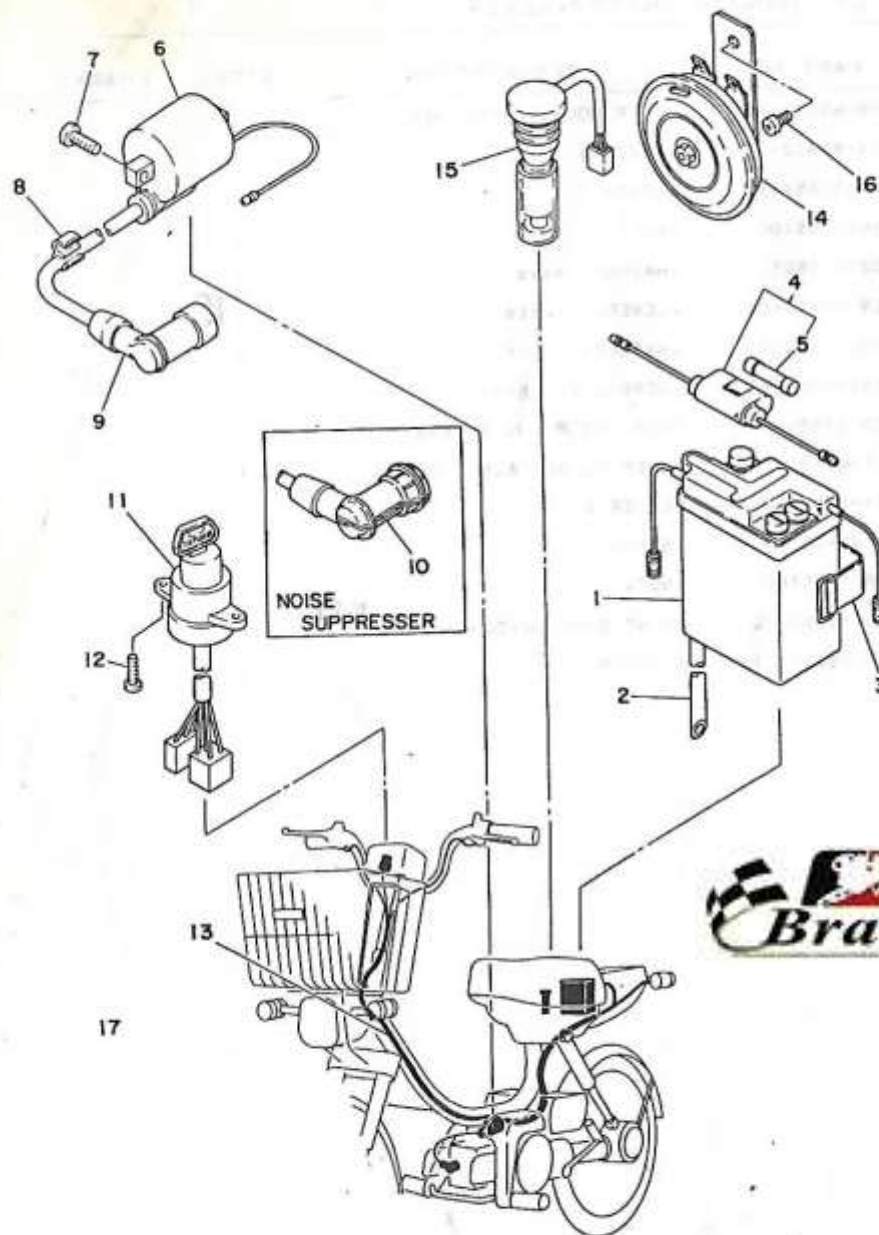


FIG. 28 ELECTRICAL 1

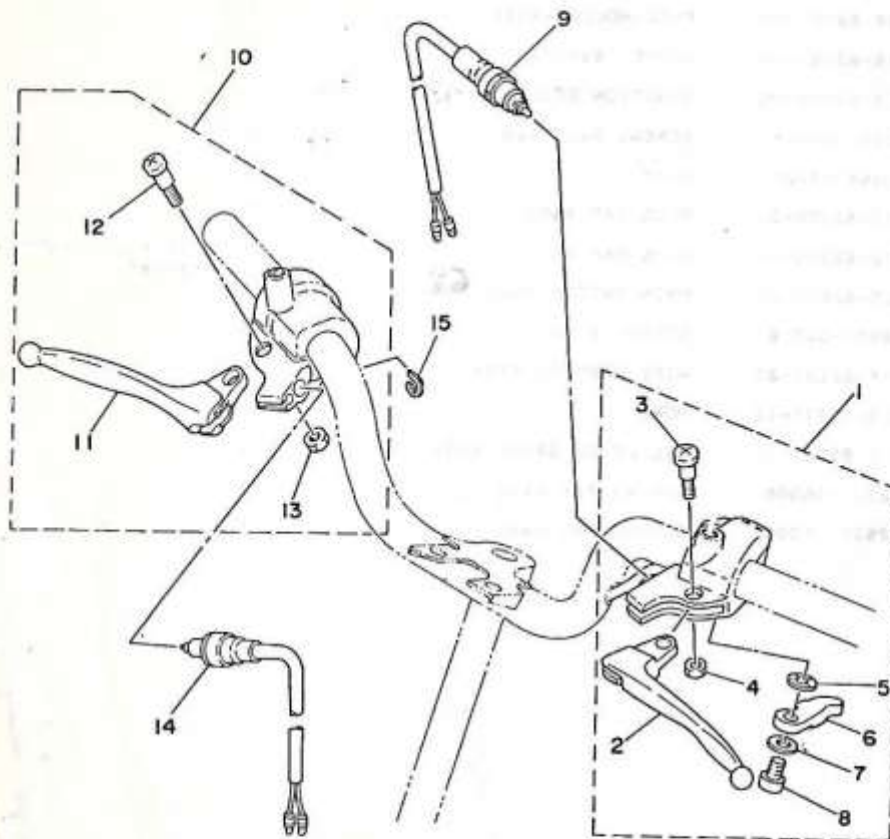


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2E9-82110-11	BATTERY ASSY	1	
2	3L5-82112-00	PIPE, breather	1	
3	2T4-82131-00	BAND, battery	1	
4	116-82150-00	FUSE HOLDER ASSY	1	
5	116-82151-00	FUSE (6V-10A)	1	
6	3L5-82310-M0	IGNITION COIL ASSY ¹³	1	
7	92501-06015	SCREW, Pan head	2	
8	90468-15020	CLIP	1	
9	117-82370-20	PLUG CAP ASSY	1	
10	512-82370-10	PLUG CAP ASSY	1	with noise sup- Presser
11	3L5-82510-20	MAIN SWITCH ASSY ⁶²	1	
12	98901-04016	SCREW, bind	2	
13	3L5-82590-20	WIRE HARNESS ASSY	1	
14	2E9-83371-10	HORN	1	
15	3L5-85720-00	OIL LEVEL GAUGE ASSY	1	
16	92501-06008	SCREW, Pan head	1	
17	92501-06008	SCREW, Pan head	1	



FIG. 29 HANDLE SWITCH•LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4F0-W8271-40	LEVER HOLDER ASSY	13	
2	2T4-83912-01	•LEVER 1		
3	90149-05119	•SCREW		
4	95601-05100	•NUT, u		
5	90206-08051	•WASHER, wave		
6	2E9-83941-00	•LEVER, starter		
7	92901-05200	•WASHER, Plain		
8	98501-05008	•SCREW, Pan head		
9	2E9-83980-00	FRONT STOP SWITCH ASSY		
10	3L5-W8292-30	LEVER HOLDER ASSY (R.H)		
11	2T4-83922-01	•LEVER 2		
12	90149-05119	•SCREW		
13	95601-05100	•NUT, u		
14	2E9-83980-00	FRONT STOP SWITCH ASSY	39	
15	2E9-26257-01	STOPPER		



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NUMERICAL INDEX

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